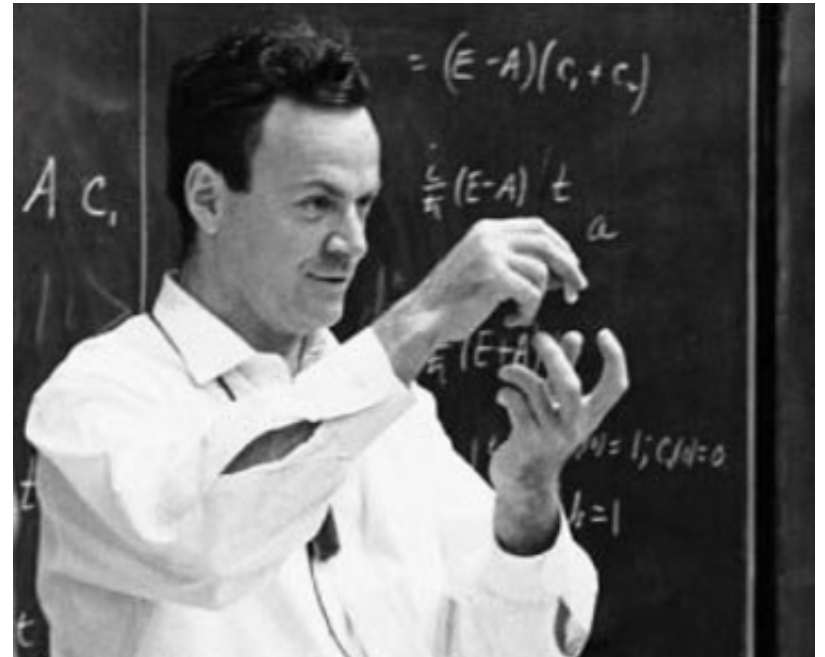


# Our Nanotechnology Future

Chris Sorensen  
Department of Physics  
Kansas State University  
[sor@phys.ksu.edu](mailto:sor@phys.ksu.edu)

In 1959 Richard Feynman  
Delivered a now famous lecture,  
“There is Plenty of Room at  
the Bottom.”

He predicted new discoveries  
if one could fabricate materials  
and devices at the atomic scale



For this to happen, he pointed out the necessity of a new class of miniaturized instrumentation to manipulate and measure the properties of these small structures—nanostructures.

Nano = one billionth =  $10^{-9}$

One nano-Earth



Is a marble!



# Nanotechnology

Nanotechnology will build devices with structural features at the nanometer level.

Why?

Because

Nano is different than bulk

Nano is different than atomic.

Nano is something in between

Nano allows us to control the physical and chemical properties by varying the size of the structure.

# Nanogold is not golden!



Single 5nm Particles



Aggregates

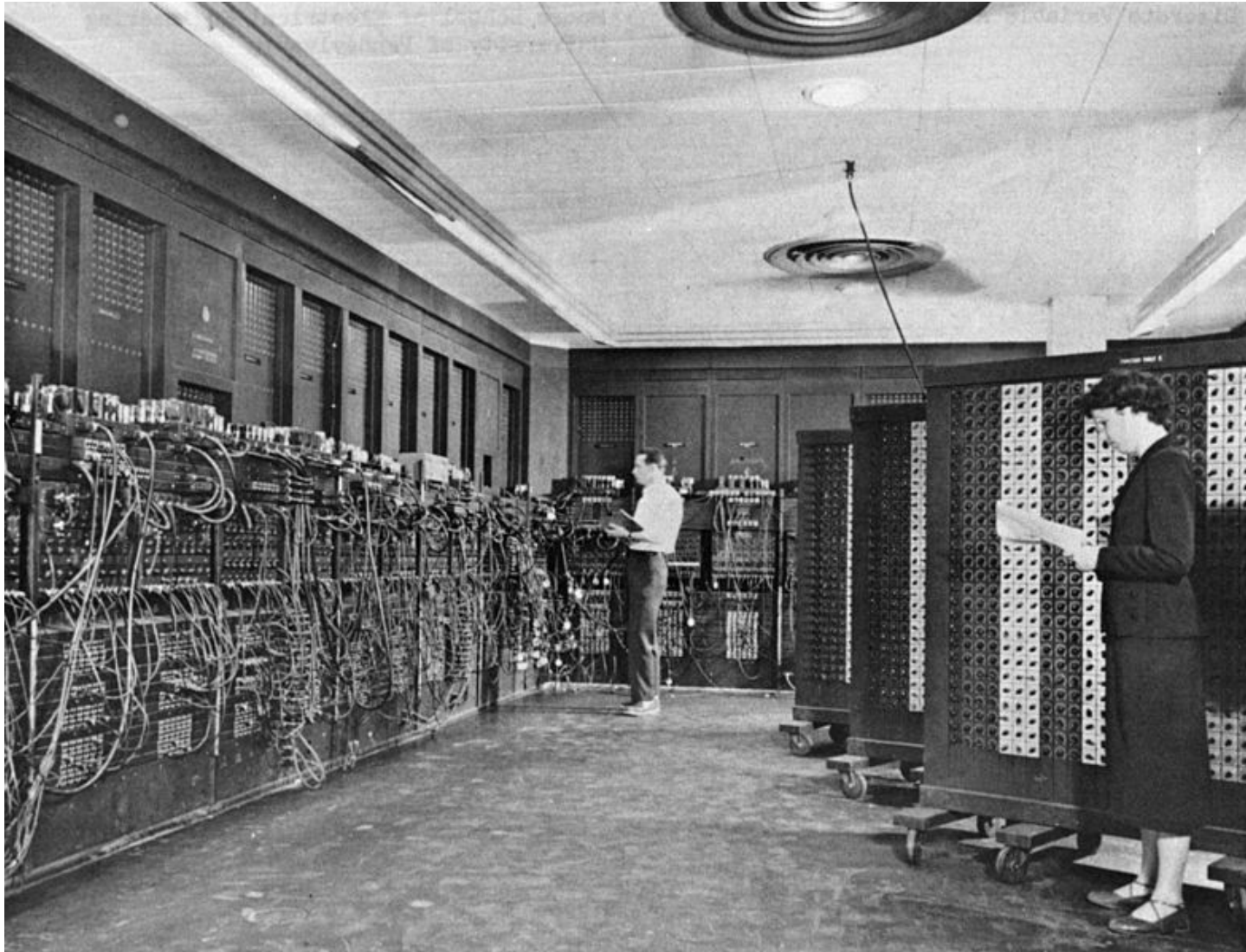
Nanotechnology will  
build from the bottom  
up, rather than the top  
down.

The canonical example of top down:  
The computer

# Electronic Numerical Integrator And Computer

## The ENIAC, 1946

Vacuum tube technology

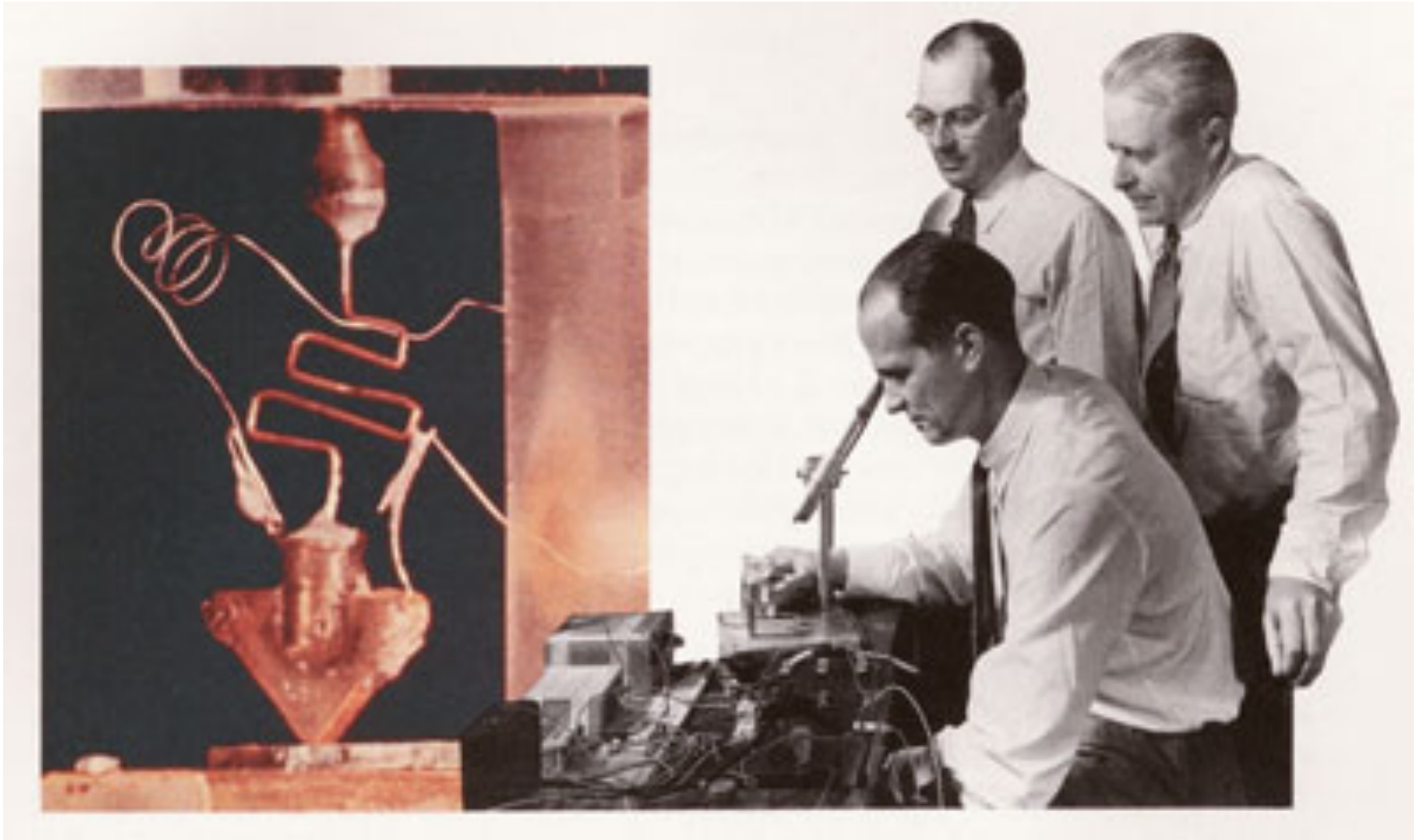


Electronic desktop calculator ca. 1950

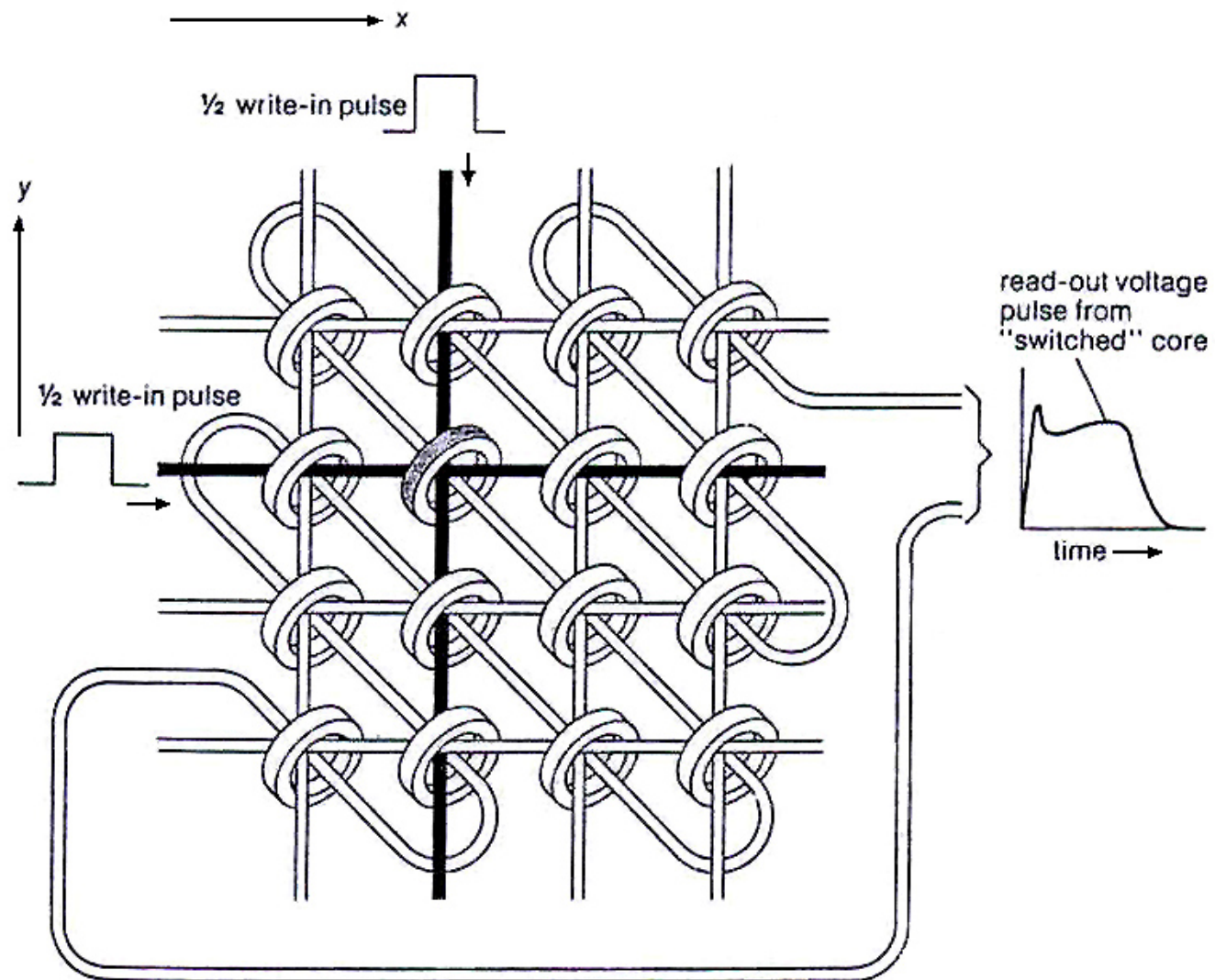


# The transistor

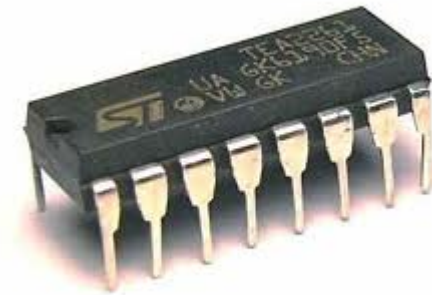
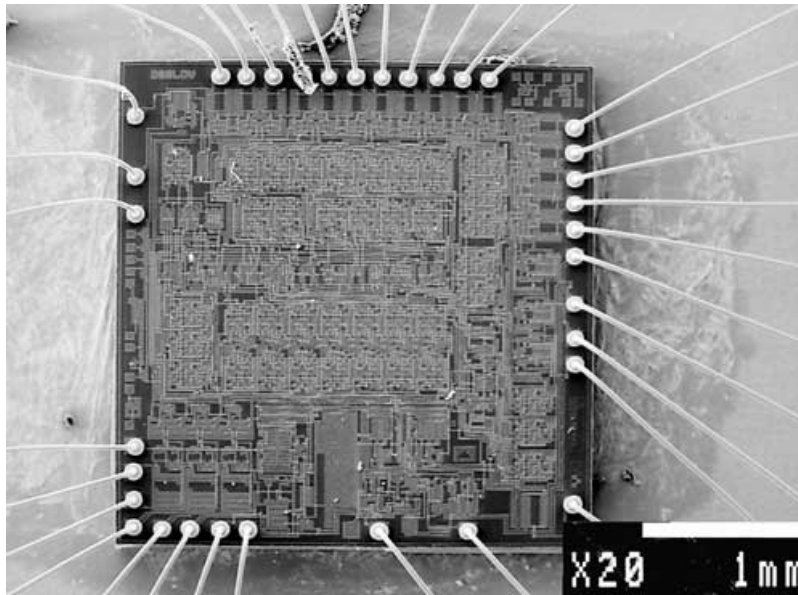
John Bardeen, William Shockley and Walter Brattain at Bell Labs, 1948



# Magnetic core computer memory ca. 1970

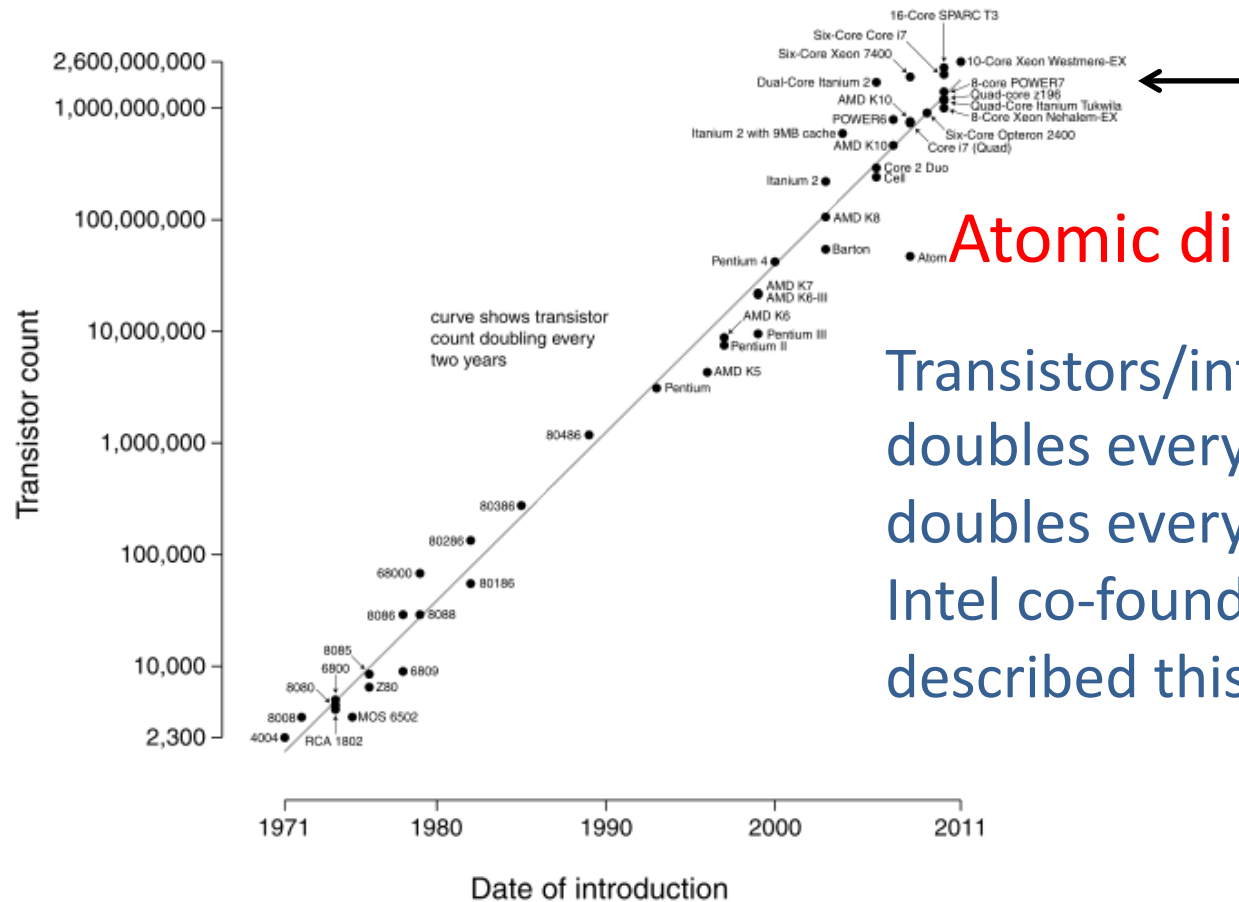


# Jack Kilby and the integrated circuit



# Moore's Law

Microprocessor Transistor Counts 1971-2011 & Moore's Law



One transistor  
200nm by 200nm

Atomic dimensions in 20 years

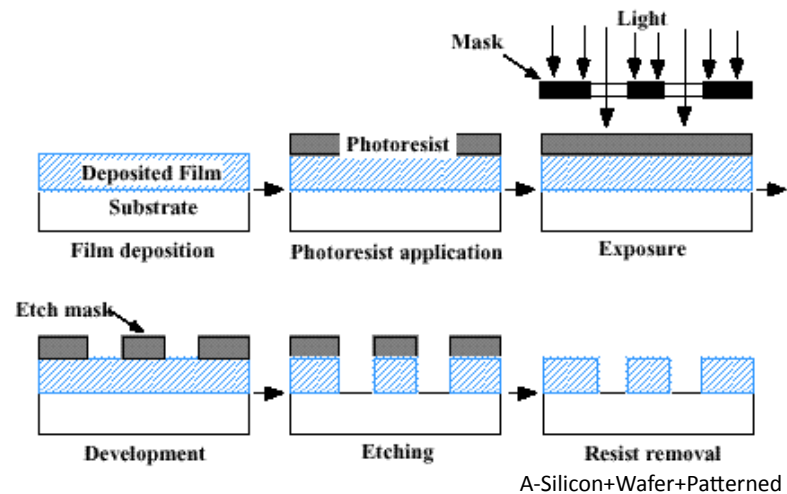
Transistors/integrated circuit  
doubles every 2 years (speed  
doubles every 18 months).  
Intel co-founder Gordon Moore  
described this trend in a 1965 paper.



# Lithography

photons (light, UV, X-rays)

electrons

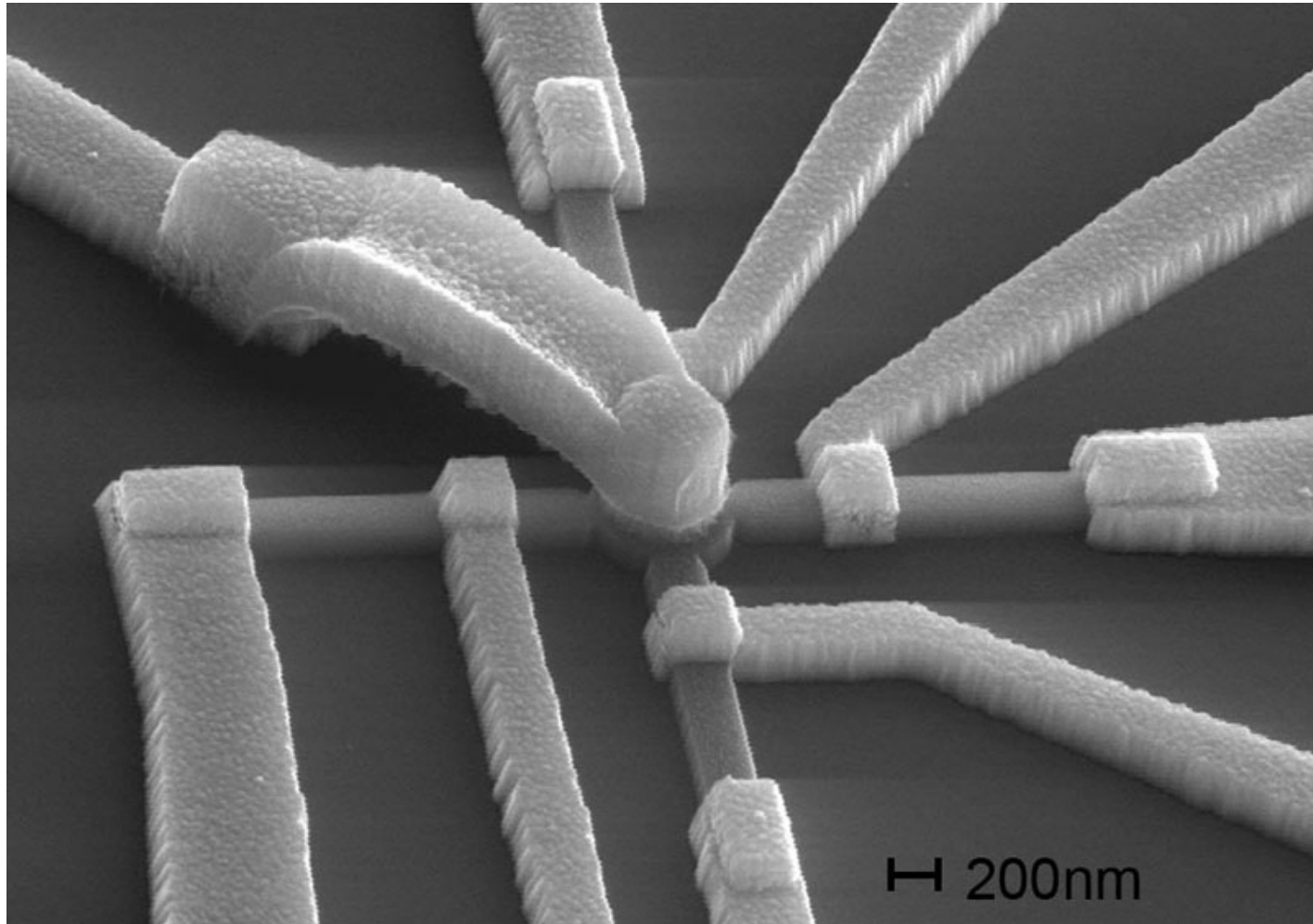


Using photons or electrons to draw a pattern in an etching resist either:

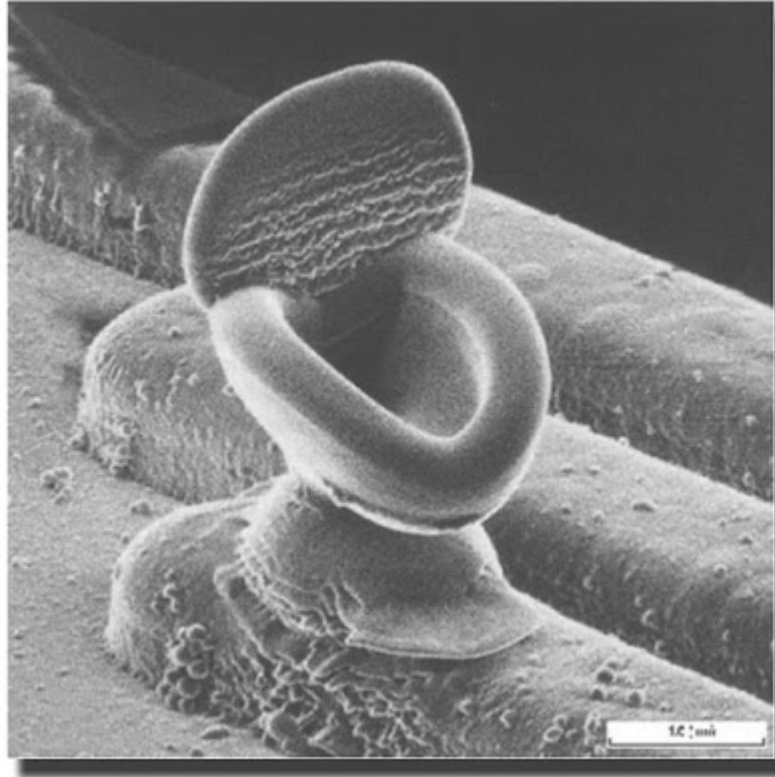
1. directly with a projected image, or
2. using an optical mask.

Extremely small patterns can be made,  $\sim 100$  nanometers

# Logic/memory device made via Lithography



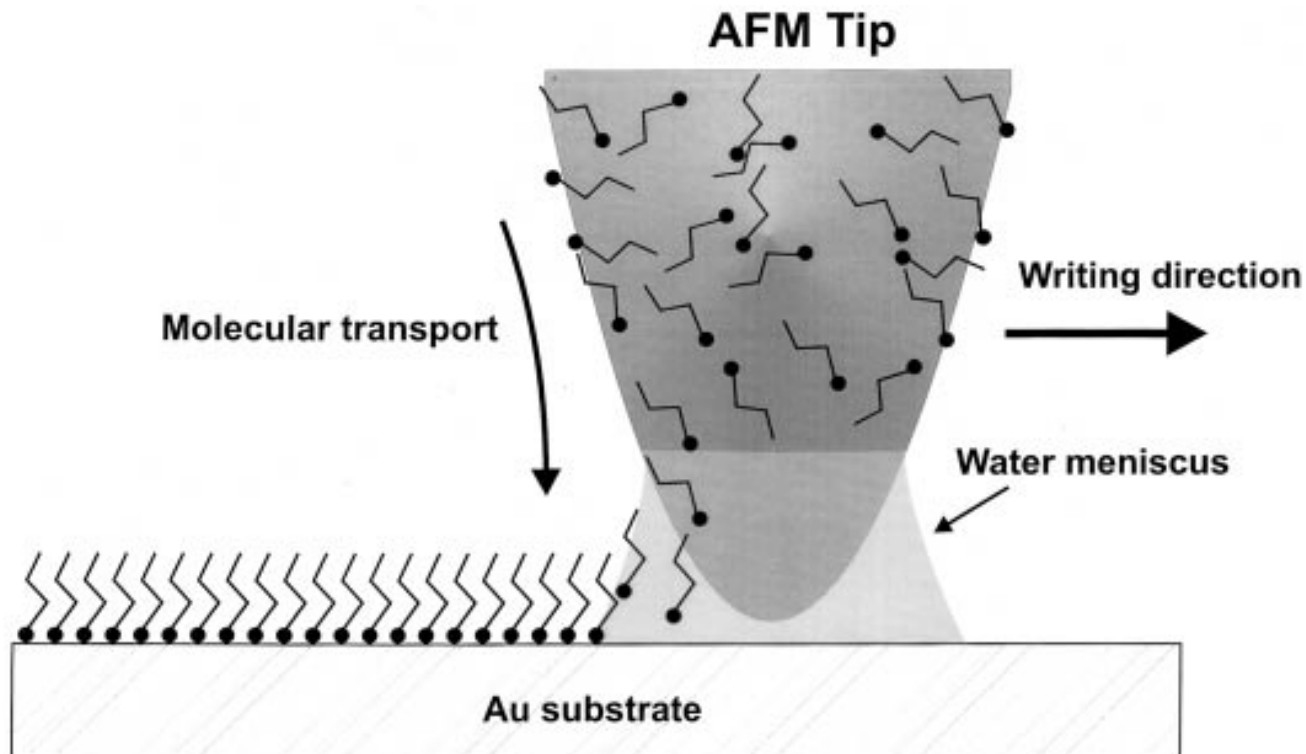
# Another important device



Kaito, SII Nanotechnology Inc

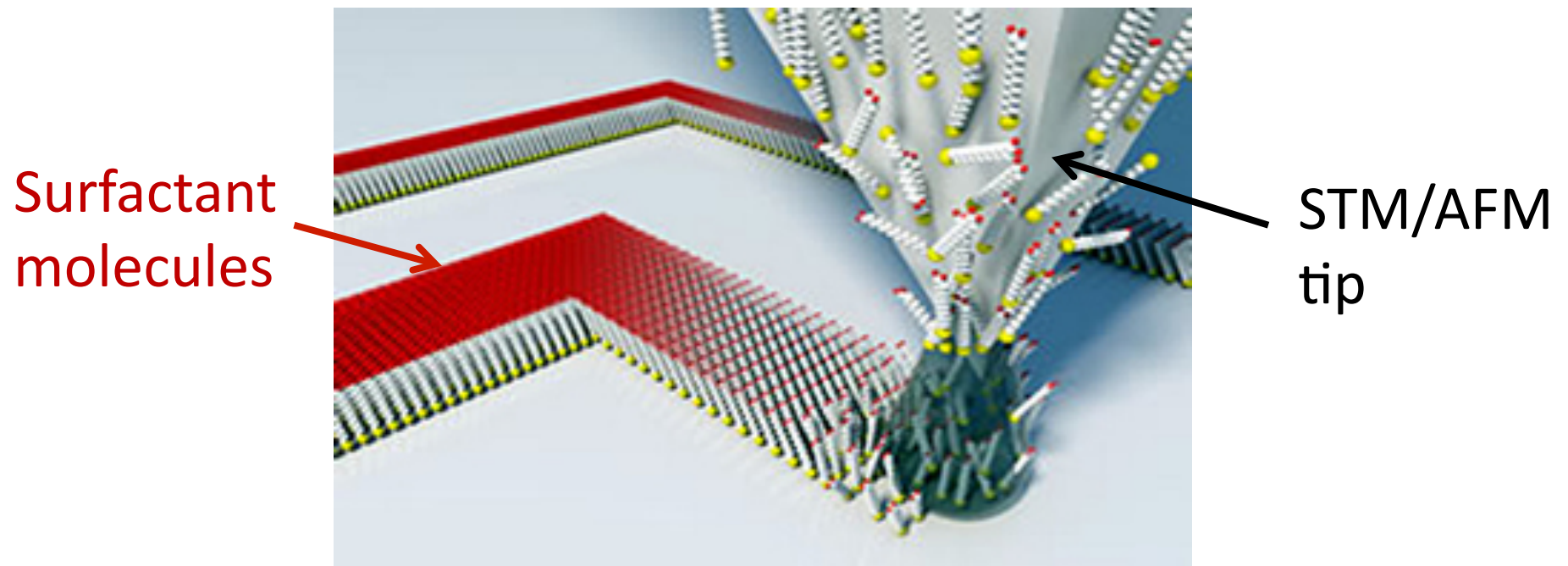
# “Bottom up” Example

## Dip-Pen Nanolithography (DPN)



# Dip-Pen Nanolithography (DPN)

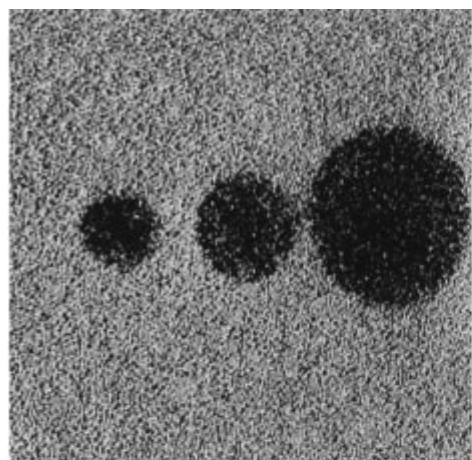
“Bottom up”



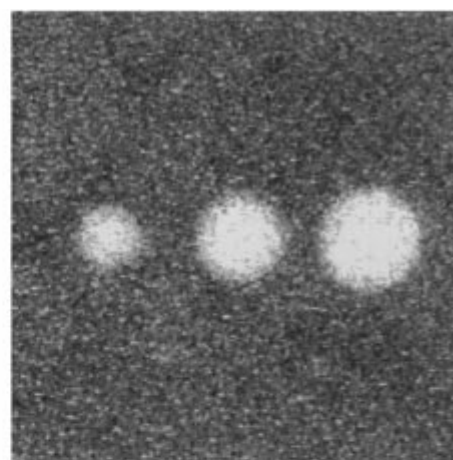
Mirkin Nanoink

Resolution to ca. 30 nm

# Dip-Pen Nanolithography (DPN)

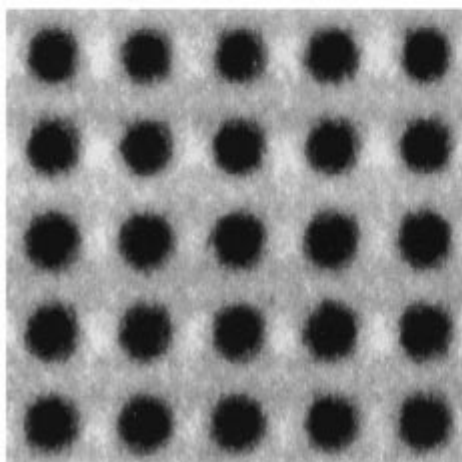


0  $\mu\text{m}$  4

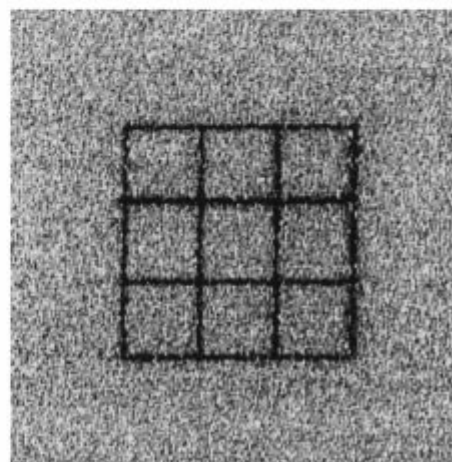


0  $\mu\text{m}$  7

C



D



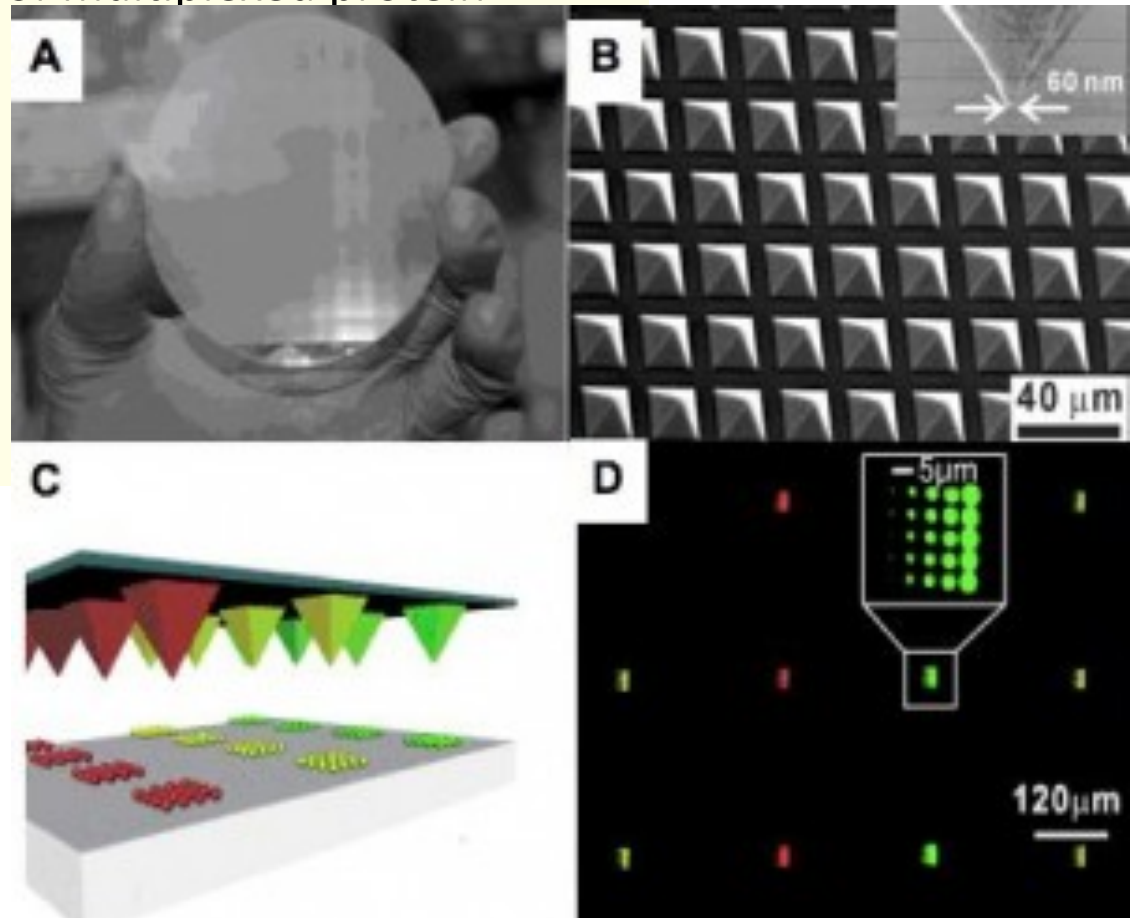
# Multiplexing DPN

(A) Photograph of a 4-inch the Polymer-Pen Lithography (PPL) array with 11 million pens.

(B) A scanning electron micrograph image of the nanometer-scale pen tips within the array.

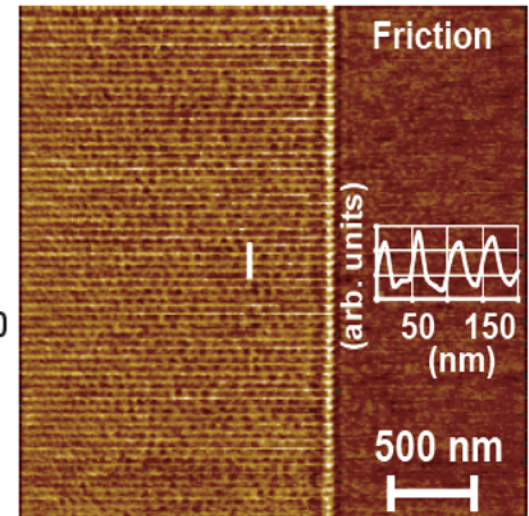
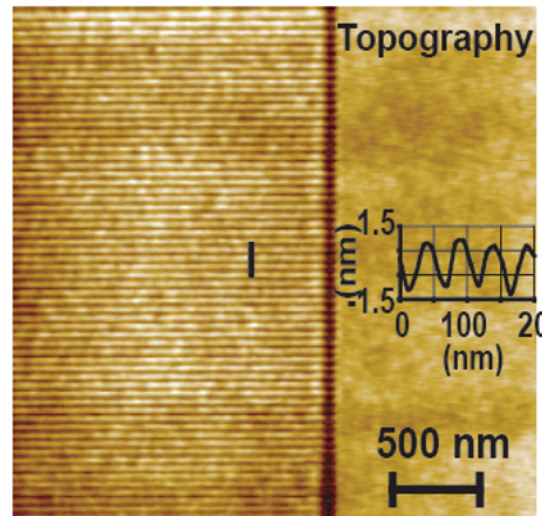
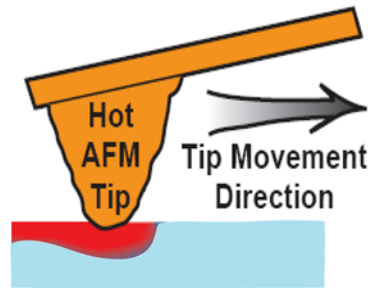
(C) A schematic representation of multiplexed protein printing by PPL.

(D) A fluorescence optical micrograph image of the resultant multiplexed PPL patterns.

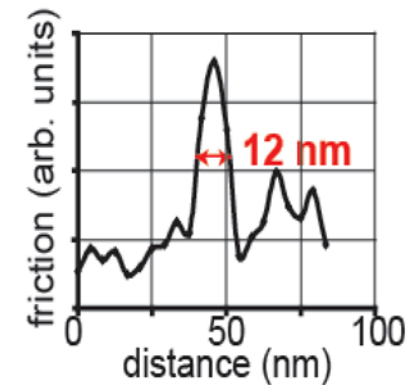
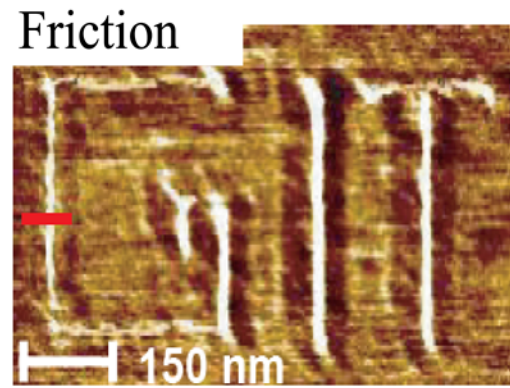
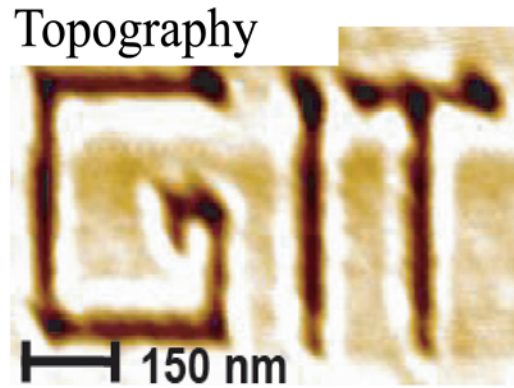


# ThermoChemical Nanolithography (TCNL)

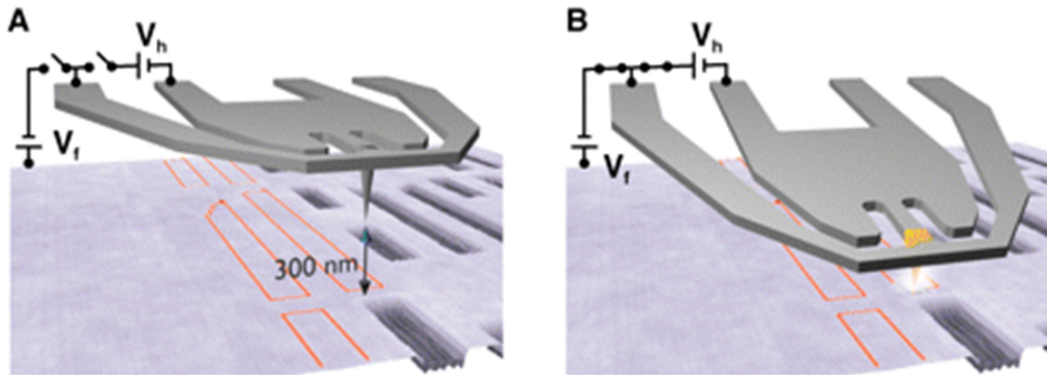
By locally heating a polymer with a hot AFM tip a chemical reaction is induced and nano-lines can be drawn.



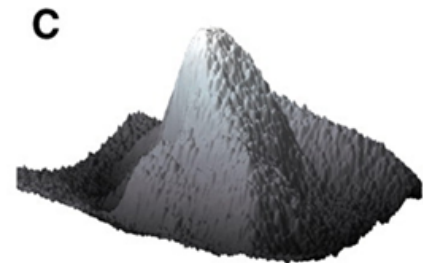
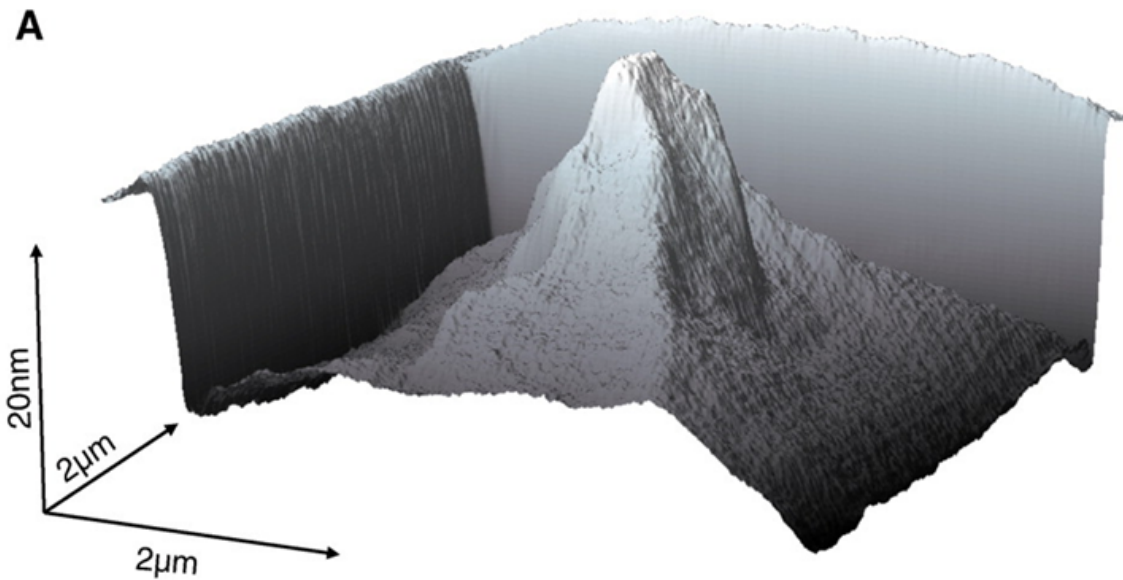
Fast writing speeds  
> 1 mm/s  
Sub-15 nm feature  
size



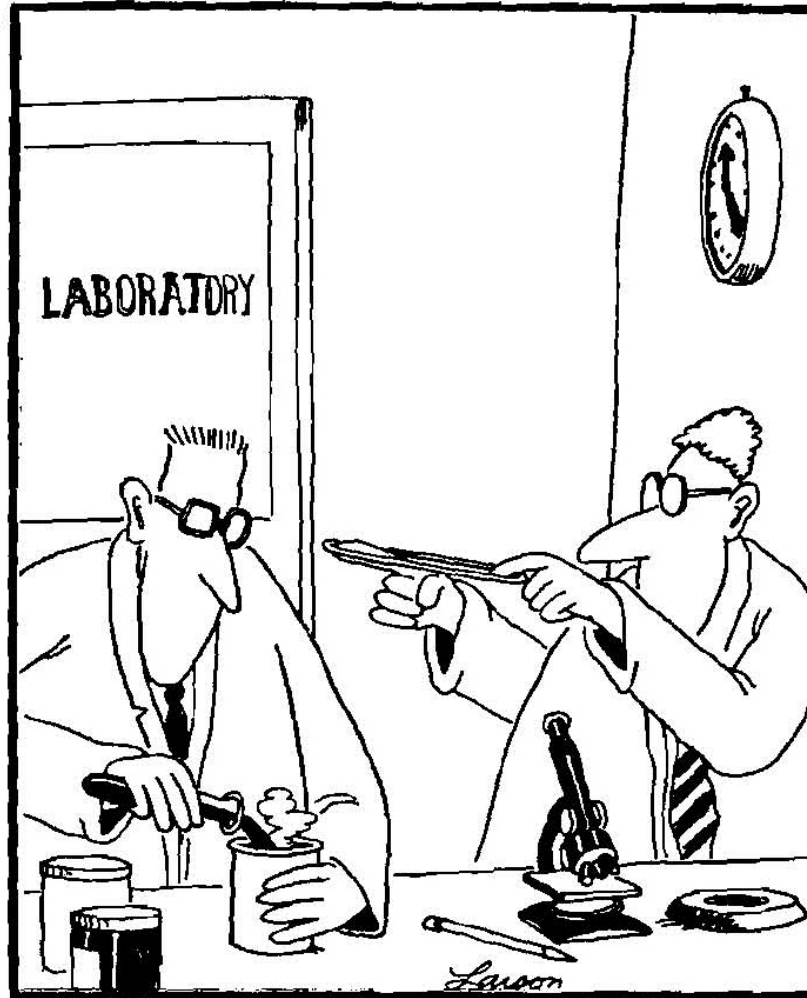
# 3D TCNL



Tip has  
x, y, z motion



# Clever things from the lab

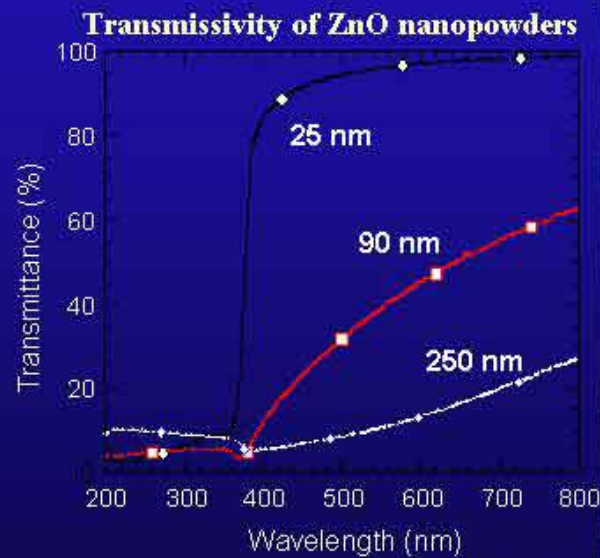


# Applications of Nanoparticles

(a small subset)

# Invisible Sun Screen

*“White is not white”*

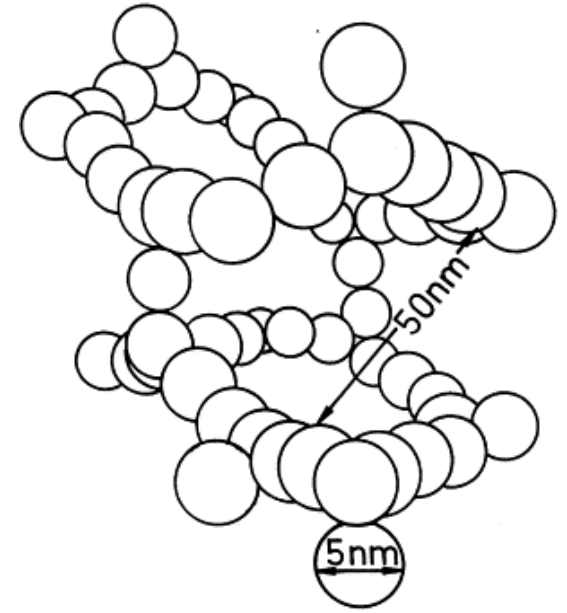


Courtesy Jody D'Arcy, © Sunday Times

$$\text{Scat} \sim NV^2$$
$$\sim NV \cdot V$$

$$\text{Abs} \sim NV$$

# Aerogels



Liquid phase



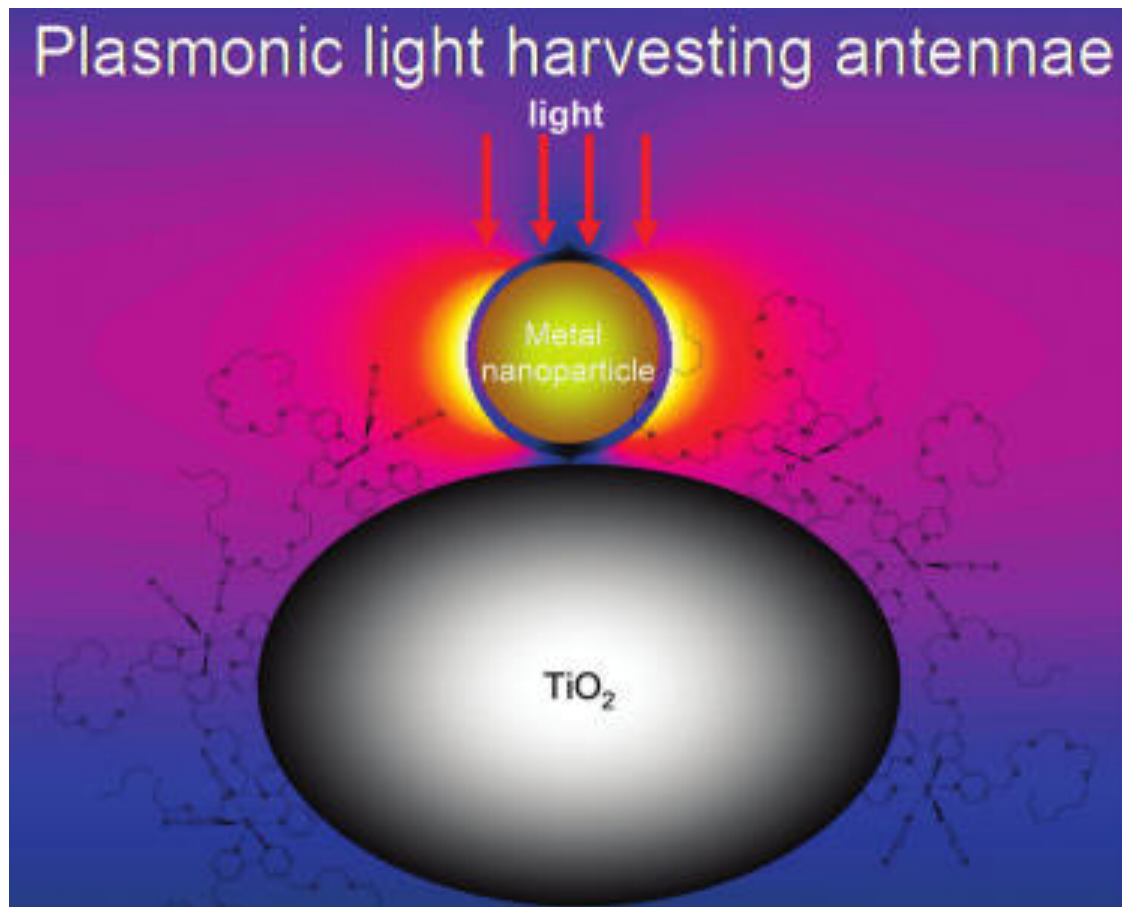
Particles randomly aggregate, gel forms.  
Density  $\sim 0.01$  g/cc,  
surface area  $\sim 500$  m<sup>2</sup>/g

# Aerosol Gels



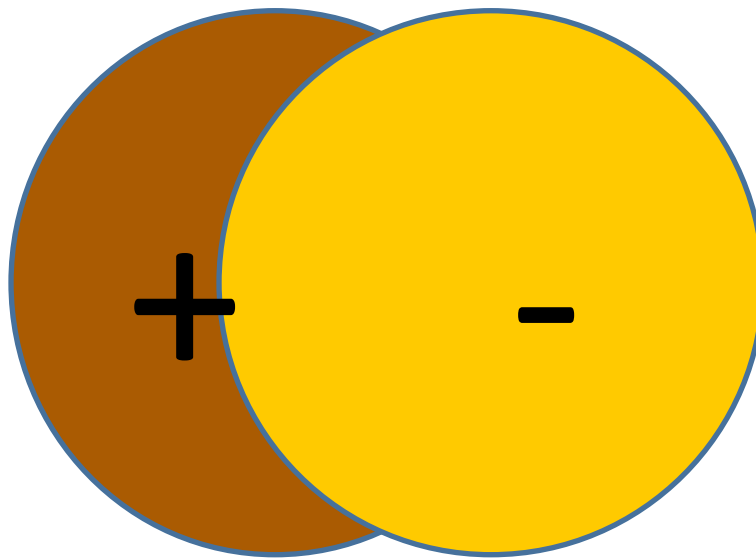
# Photocatalysis

$\text{H}_2\text{O}$  to  $\text{H}_2$  and  $\text{O}_2$   
with sunlight



# Plasmon resonance

Ions   electrons



# Puppies!



# With noses!

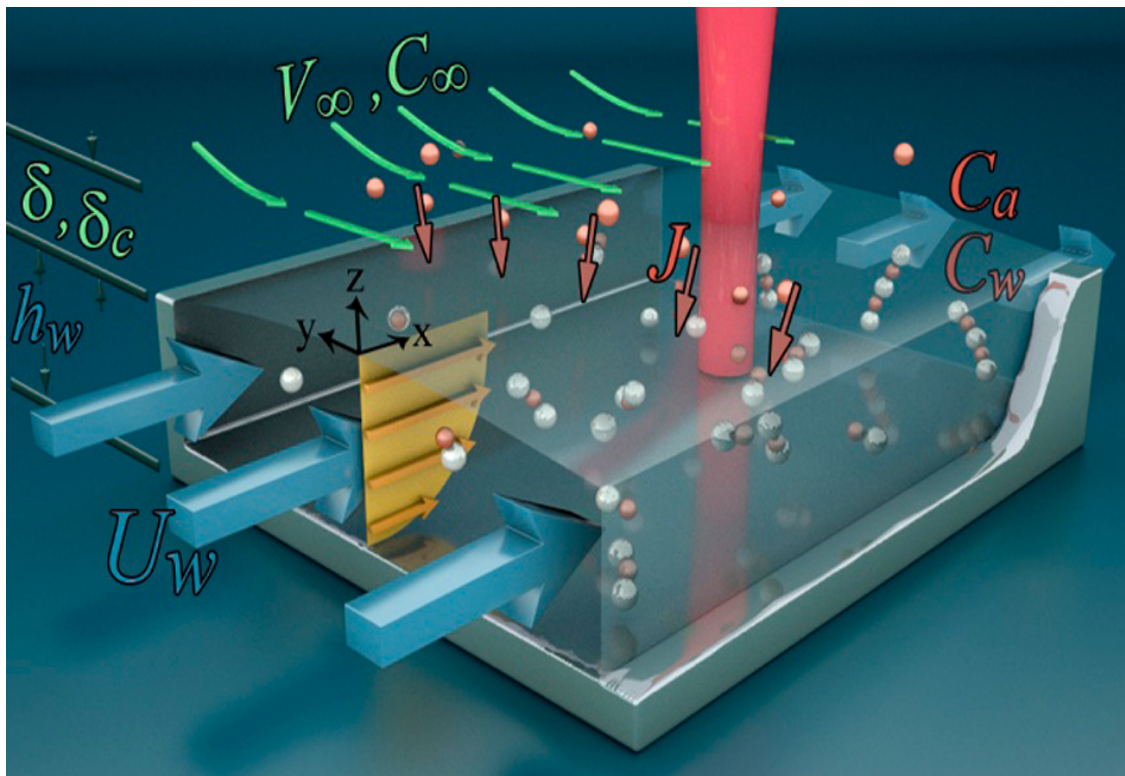
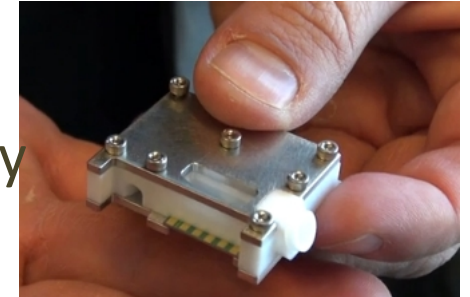


05.13.2012 15:40

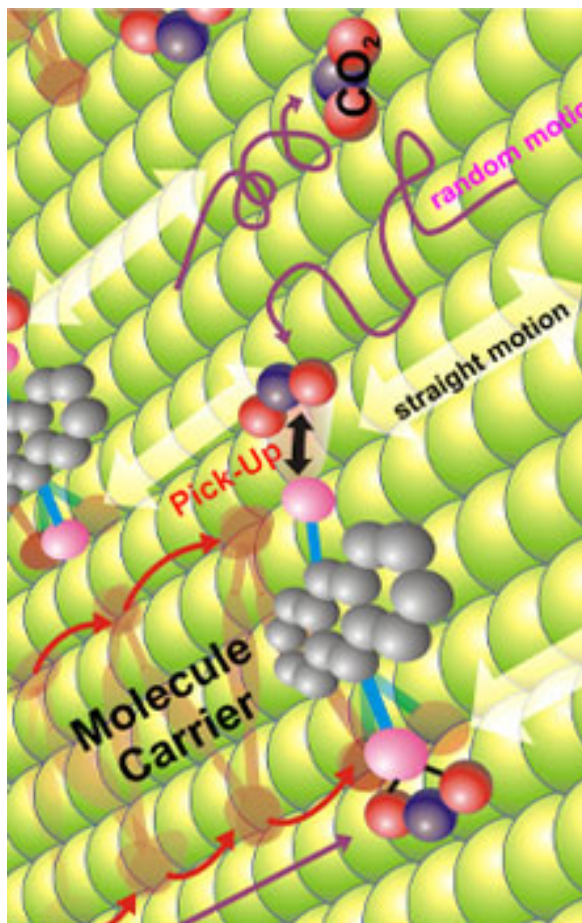


# Artificial Dog Nose

Nanoparticles enhance light for spectroscopy  
Surface Enhanced Raman Spectroscopy  
**SERS**

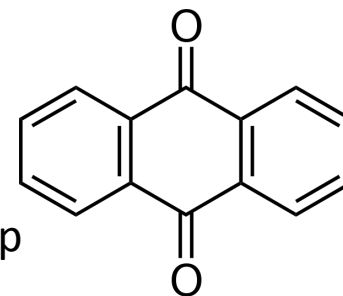


The aqueous microfluidic phase flows from left to right (blue arrows). The gas phase flows from back to front (green arrows). Analyte molecules (red spheres) diffuse from the gas into the liquid (red arrows). Nanoparticles (white spheres) in the aqueous phase adsorb analyte molecules where 658 nm laser light (red vertical beam) excites SERS.



# Nanotruck

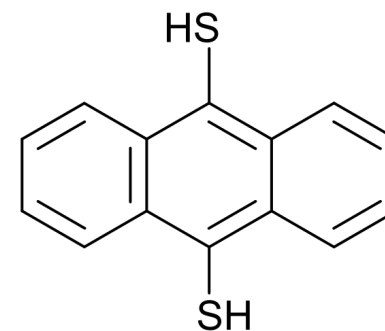
With STM nudging anthraquinone molecules move in a straight line on a copper surface, while carbon dioxide moves randomly. But when the two molecules get close together, the anthraquinone picks up the carbon dioxide and keeps walking.



anthraquinone

# Nanowalker

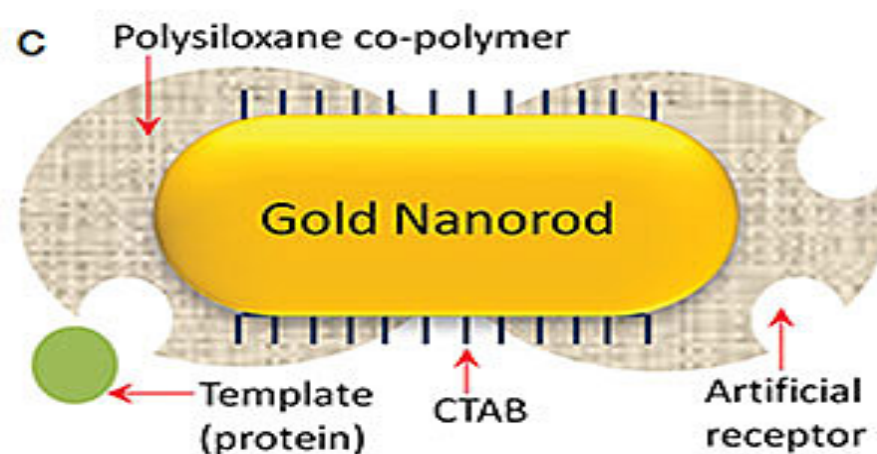
9,10-Dithioanthracene has taken as many as 10,000 spontaneous steps on a copper surface. The thiol groups (SH) are its feet.



9,10-Dithioanthracene

# Plasmonic biosensor/biomolecular imprinting

1. Attach target proteins and polymer layer around the nanorods.
2. Then remove target proteins to leave cavities, which act as artificial antibodies.



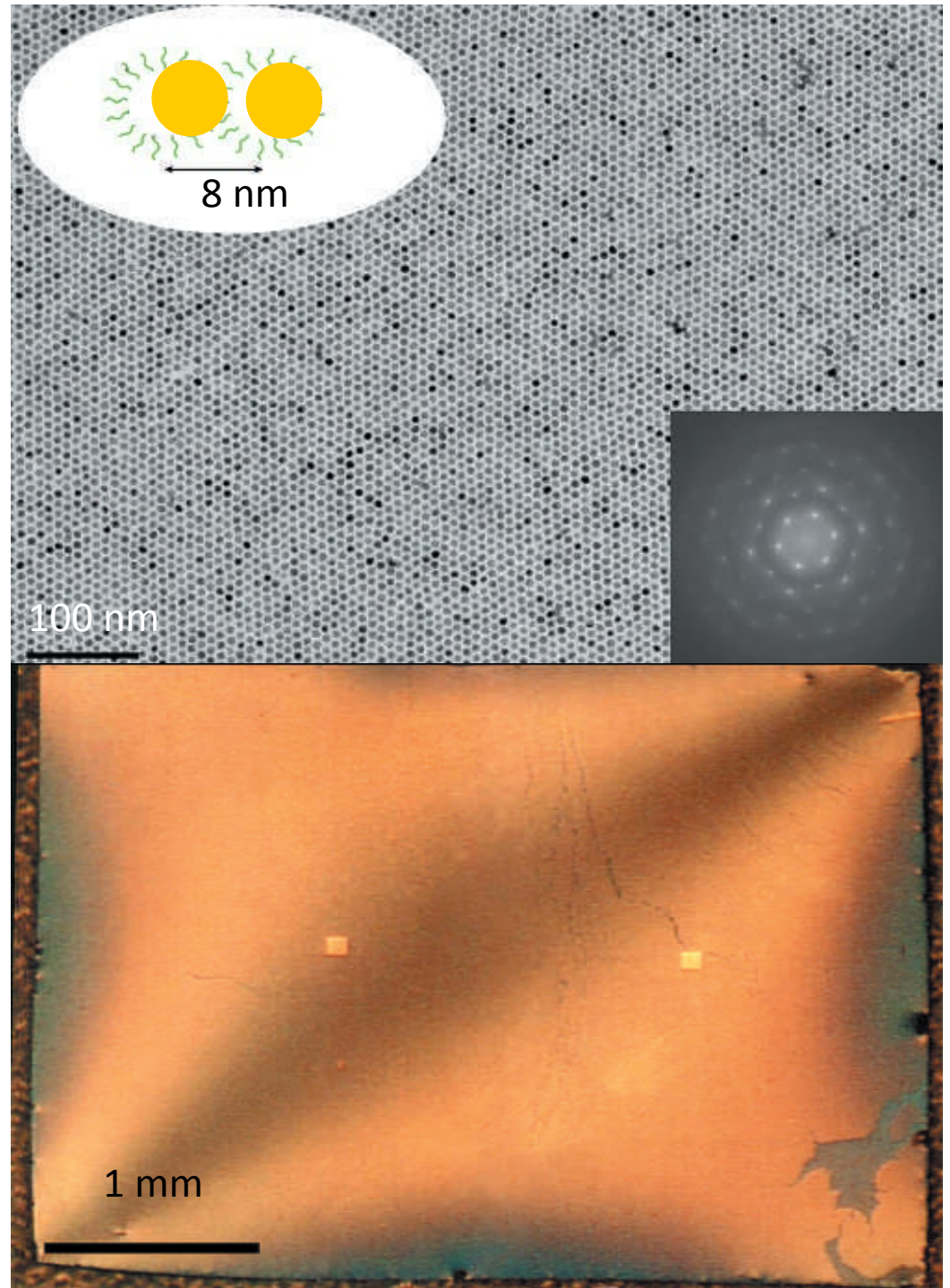
When exposed to a substance, such as urine, that contains the target protein, those proteins settle into the cavities, and the nanorod changes color.

# Two dimensional Superlattice Membranes

NATURE MATERIALS 5 265 (2006)



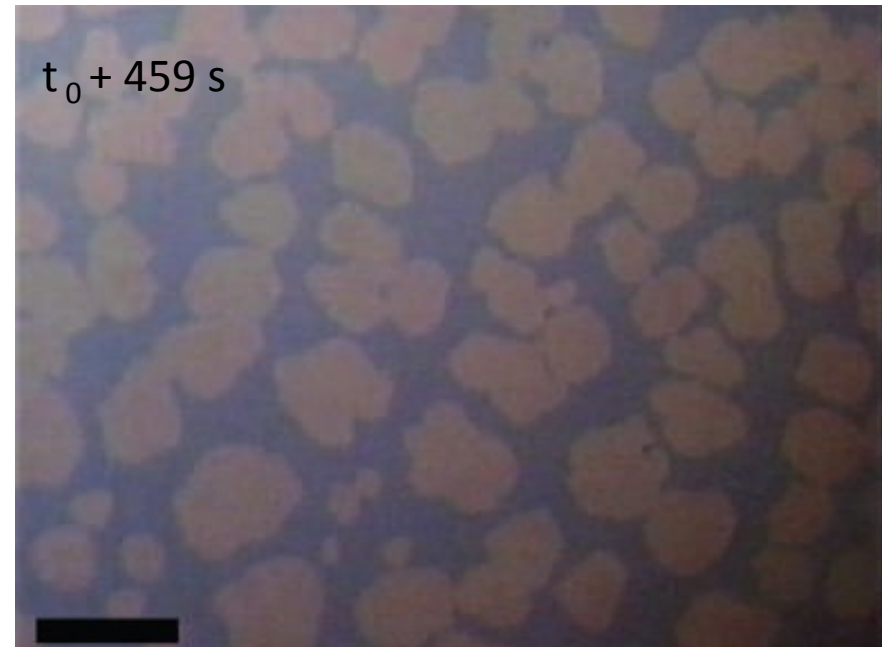
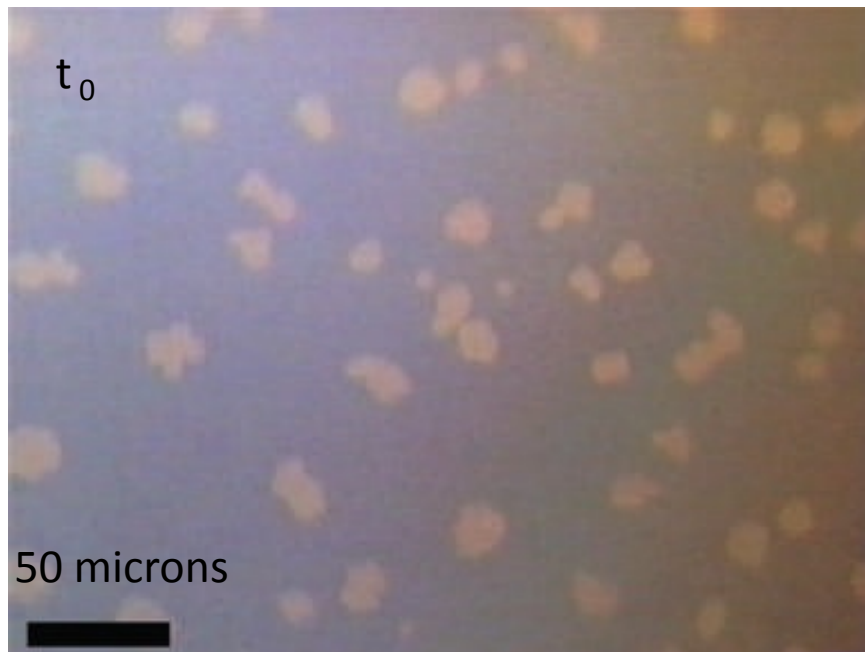
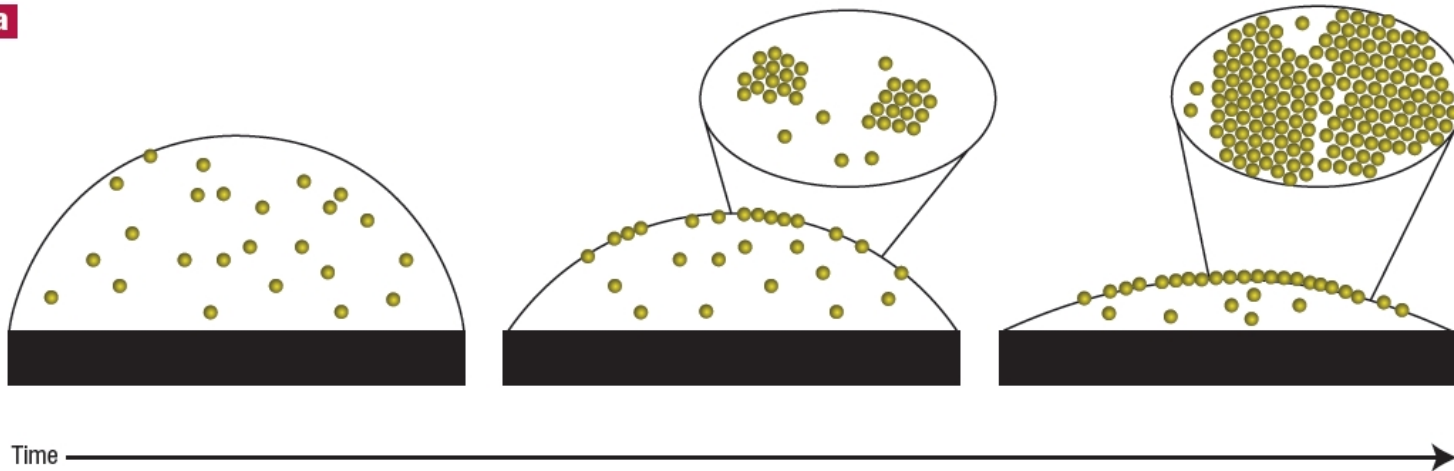
Xiao-min Lin



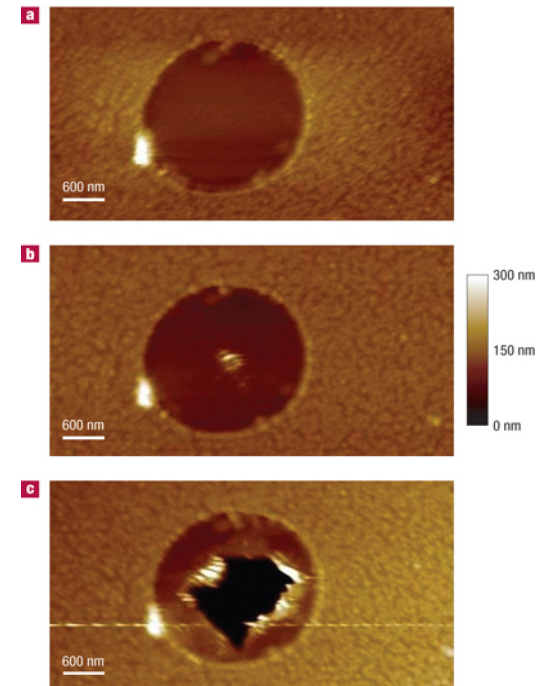
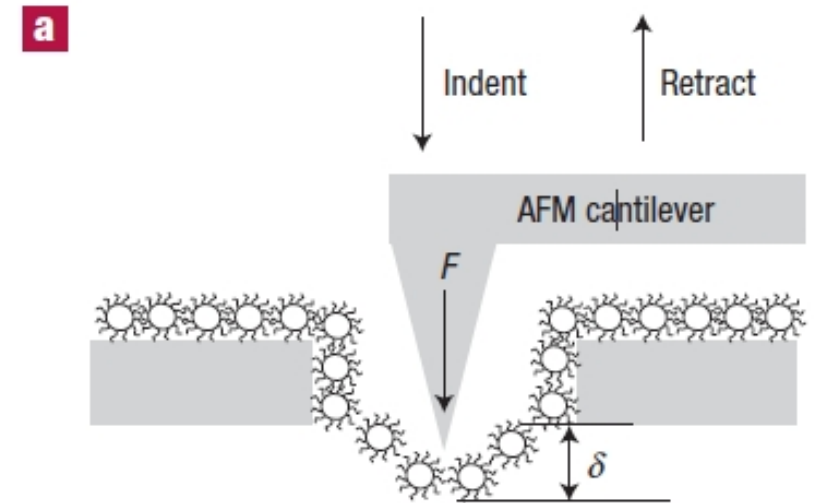
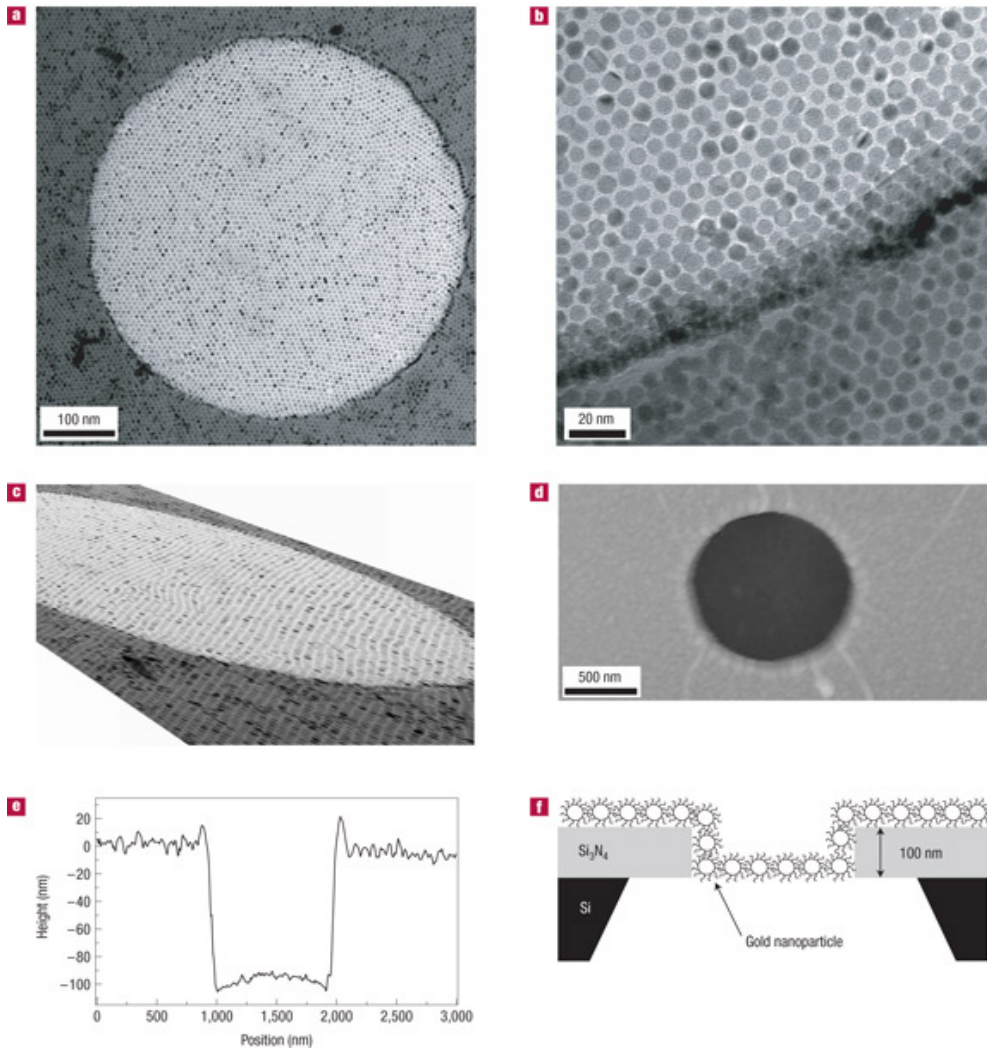
Ultra-Fast Synthesis  
&  
Ultra-Simple 2D Self-Assembly  
of  
Monolayer-Protected  
Gold Nanoparticles

# Films grow during evaporation

**a**



# Tough, elastic films like drum heads





# carbon



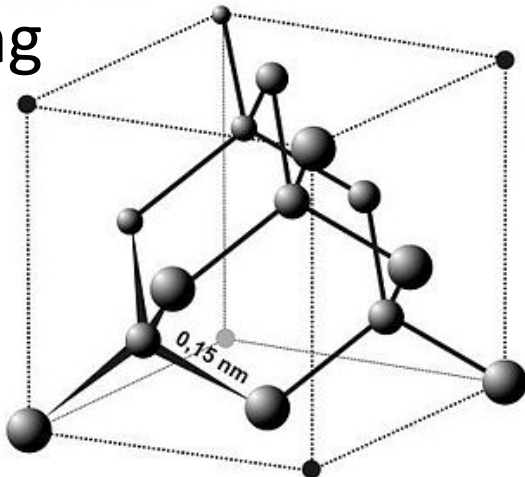
# The allotropes of carbon

## Diamond and Graphite

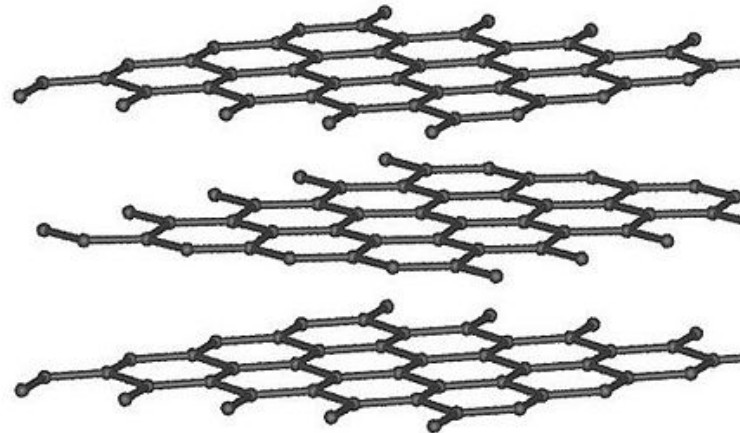
### Before 1986



$sp^3$   
bonding

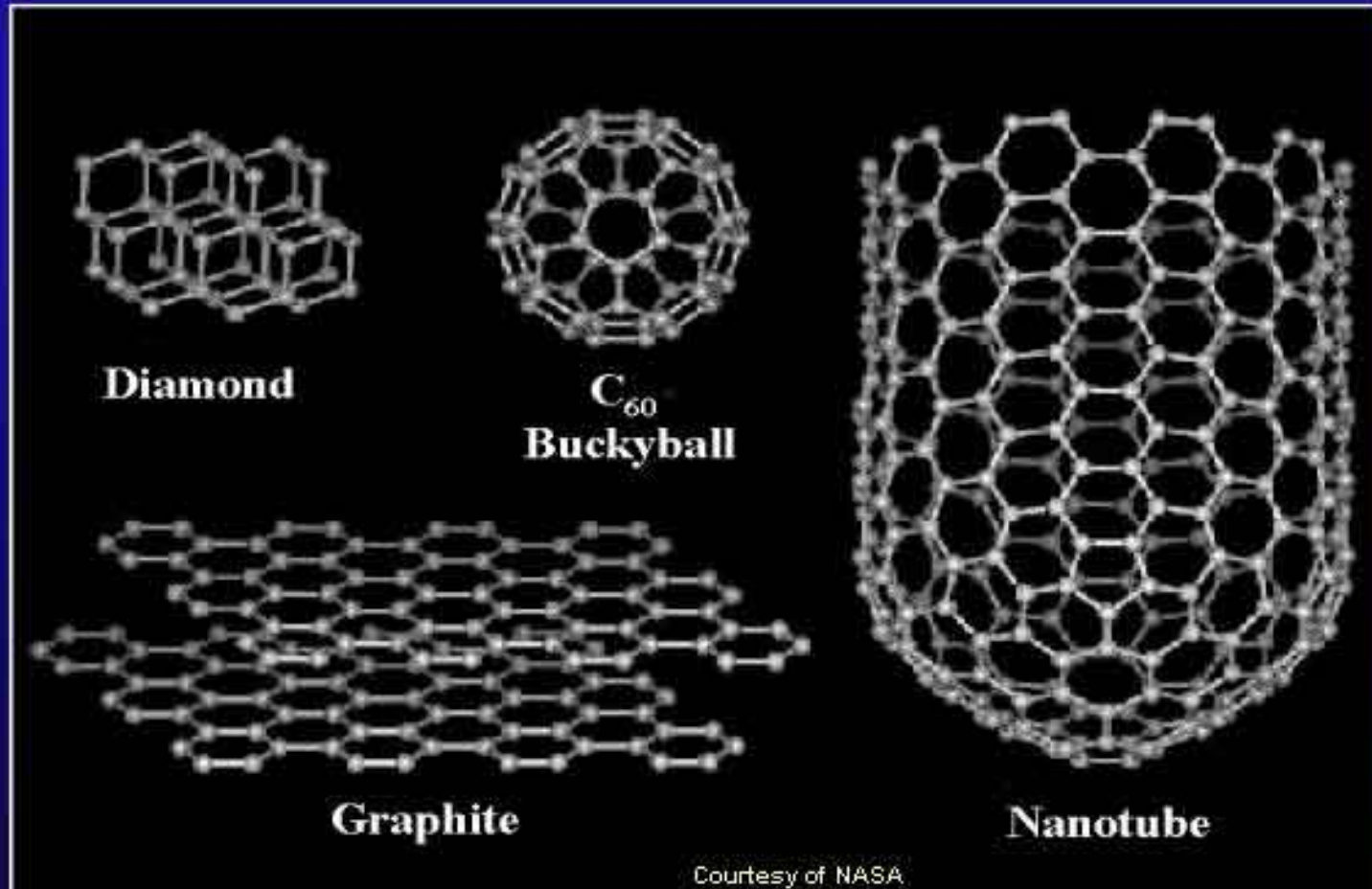


$sp^2$   
bonding

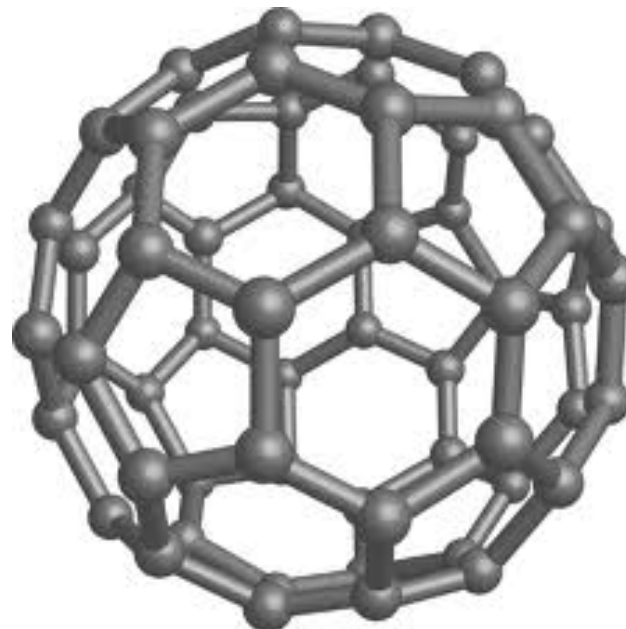




# *New forms of carbon*



# C60, Buckminsterfullerene



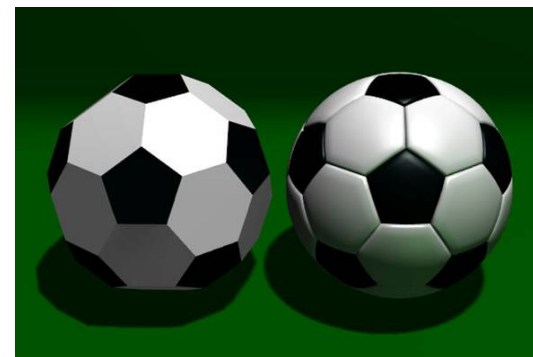
Robert F. Curl Jr.



Sir Harold W. Kroto

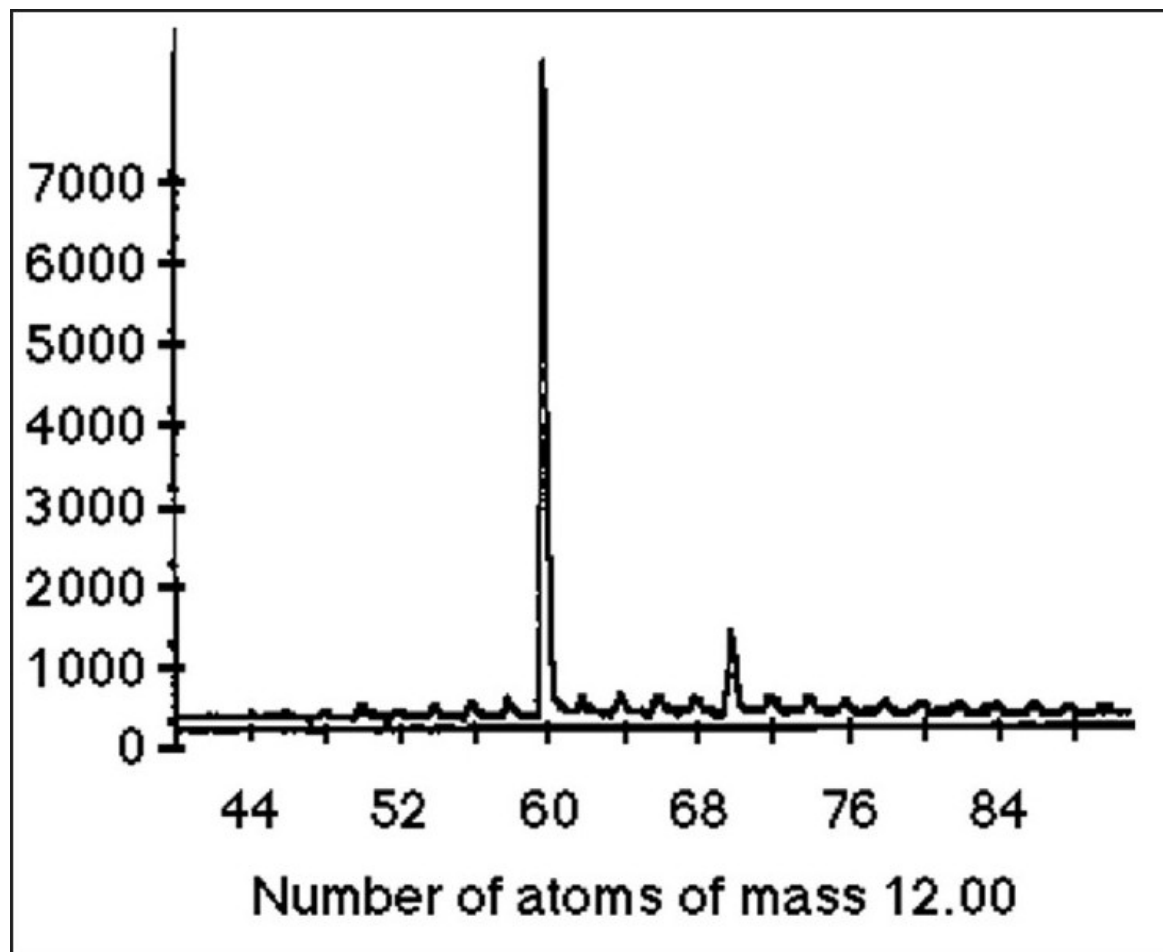


Richard E. Smalley



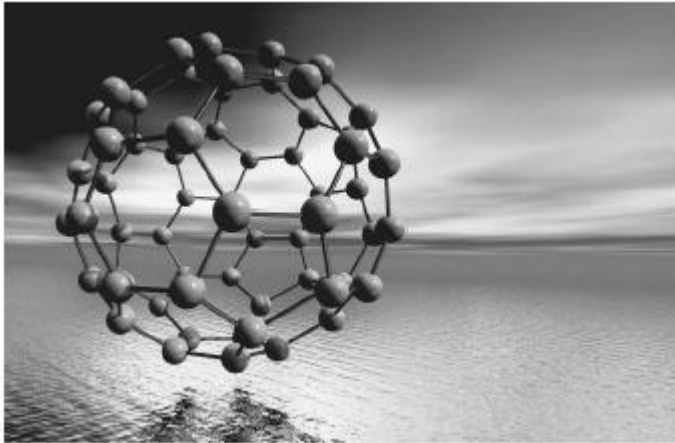
Source: Wikipedia

Synthesis via laser ablation of graphite  
under low pressure He.  
The discovery mass spec



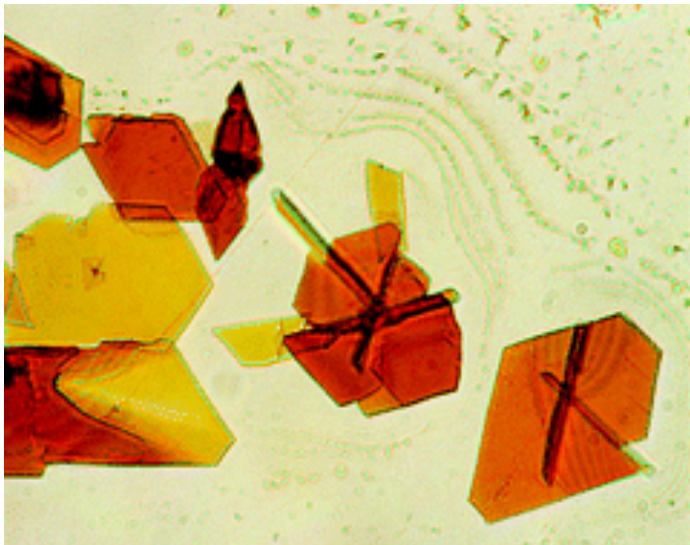
# Krättschmer/Huffman Process

Gram quantities via the electric arc evaporation of graphite in a helium atmosphere



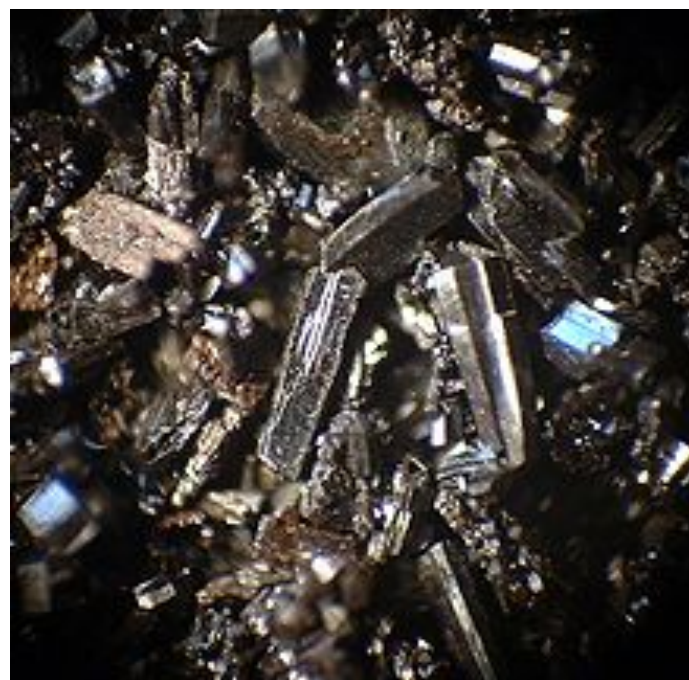
C60 developments:

- doped solid can be made superconducting,
- large nonlinear optical effects
- room temperature conversion via non-hydrostatic compression of C60 into diamond powder.



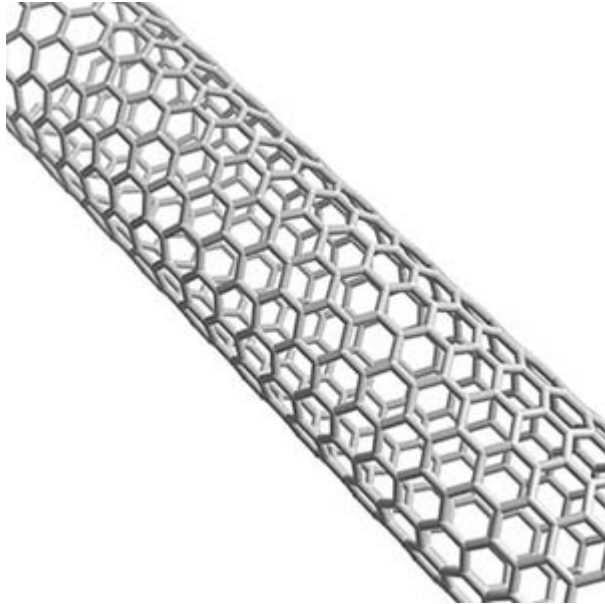
Each of these discoveries could lead to entire fields of commercial applications in the future.

# C60 solution (in toluene) and solid

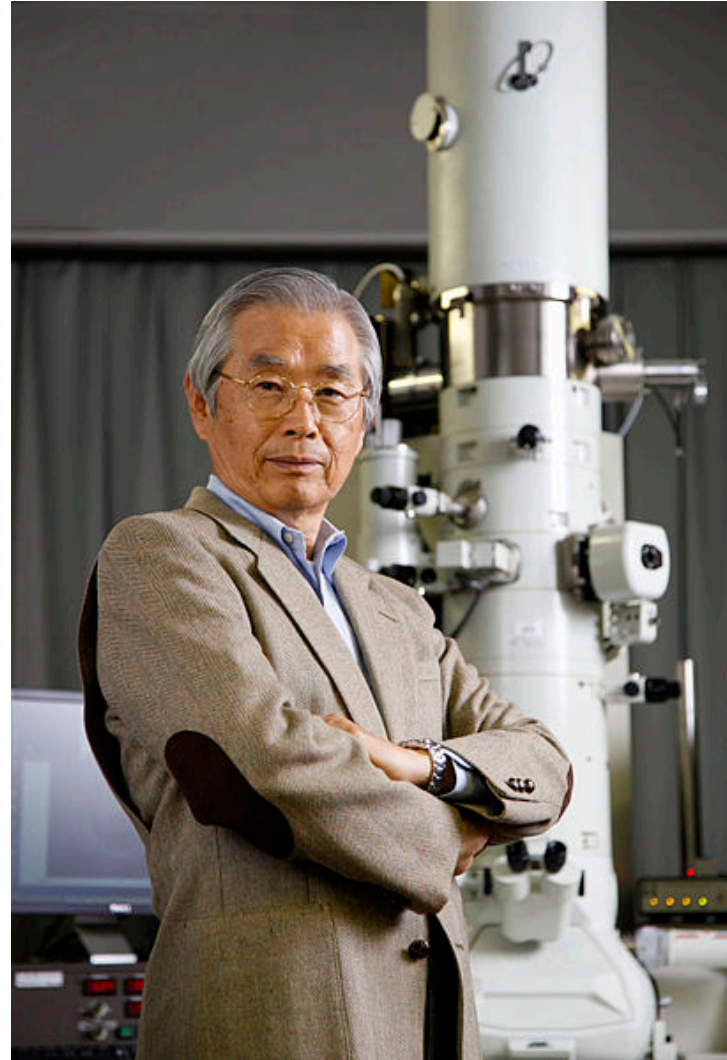


Source: Wikipedia

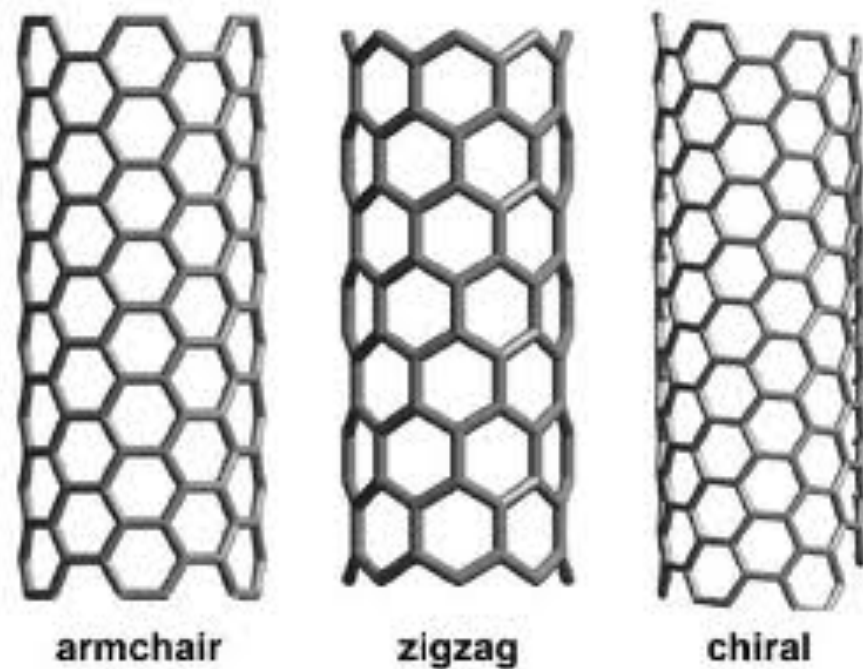
# Carbon nanotubes (CNT)



Sumio Iijima, 1991

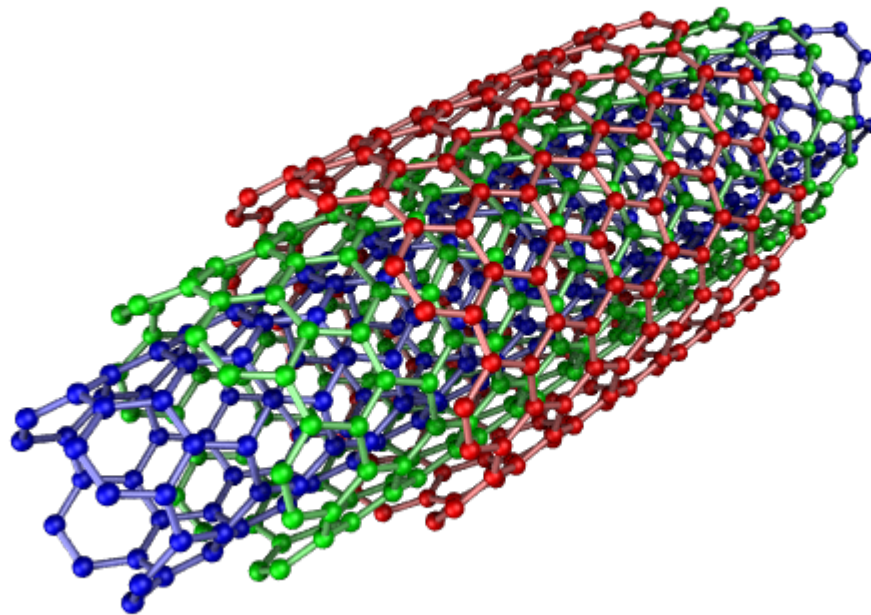


# Single-walled nanotubes (SWNT) properties controlled by helicity



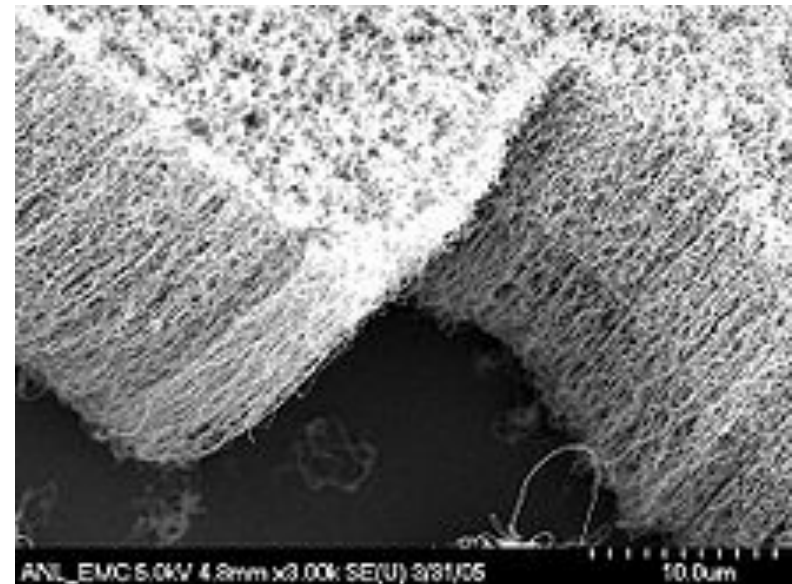
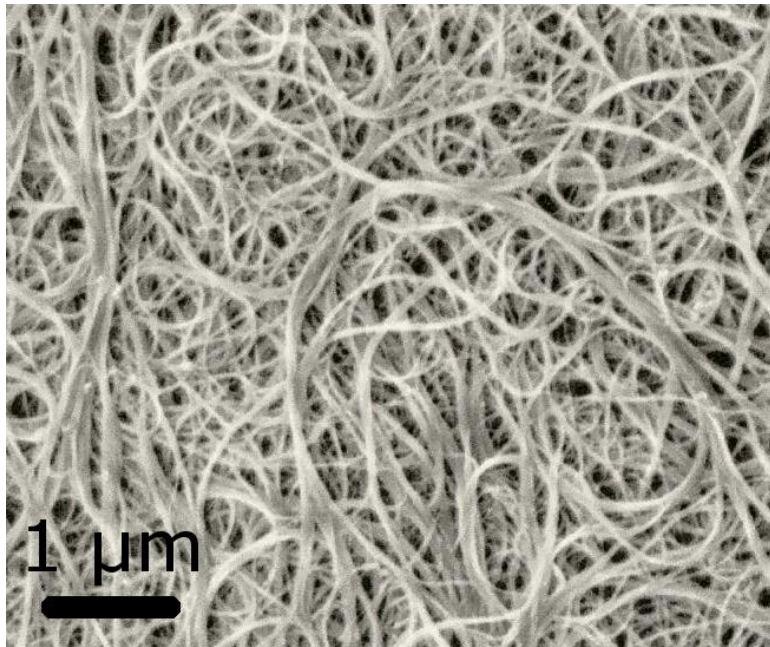
From metallic to semiconductor of various band gaps

# Multi-walled nanotubes (MWNT)



Typically metallic

# Multi-walled nanotubes (MWNT)



# CNT Synthesis

Arc discharge  
Laser ablation  
Chemical vapor  
deposition (CVD)

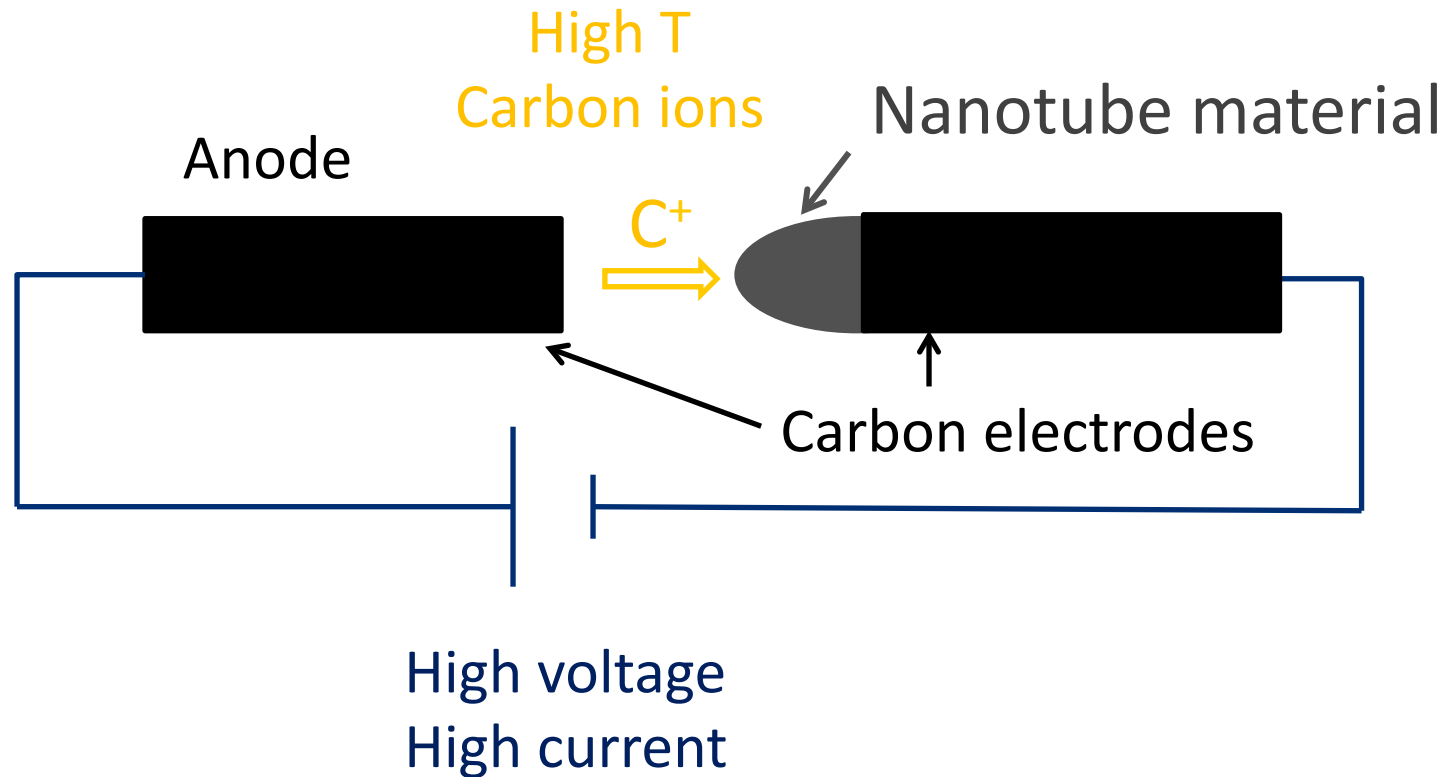
All very high T.



CVD reactor to make  
Carbon nanotubes

wikipedia

# Arc Discharge Method



# CNT Remarkable Properties

Variable band gap, it can be an insulator, semiconductor or a metal.

Tensile strength 10 to 100 times and elastic modulus 5 to 10 times that of steel at 1/5 the weight.

Harder than diamond, better thermal conductivity.

**Black!** Good absorber of electromagnetic radiation.

# Airless bicycle tire



Britek tire and rubber

# Stealth

CNT coatings totally absorb  
and do not scatter any electromagnetic radiation  
e.g. light and radar

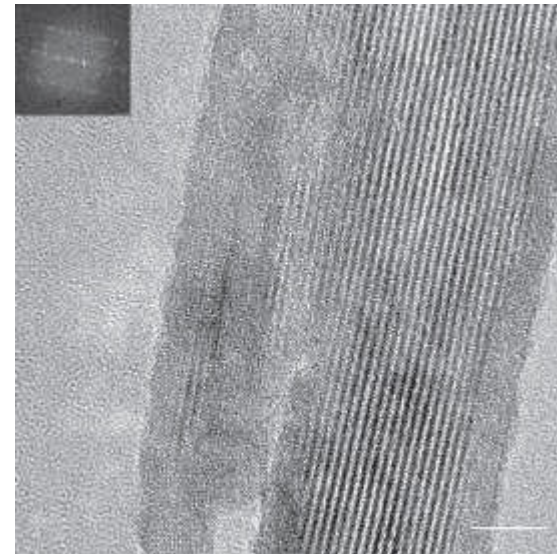


# Damascus Steel



Detail of the “damask”

tomastomas180.worldpress.com



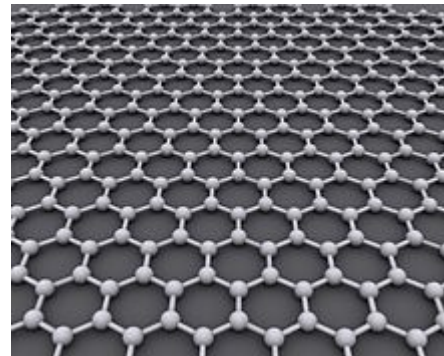
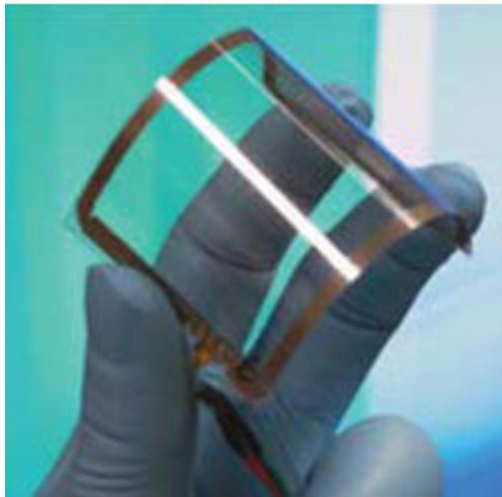
High-resolution transmission electron microscopy image of carbon nanotubes in a genuine Damascus sabre after dissolution in hydrochloric acid. Scale bar 5 nm.

NATURE | Vol 444 | 16 November 2006

# Graphene. A single layer of graphite

Geim and Novoselov, 2004

Nobel Prize 2010.



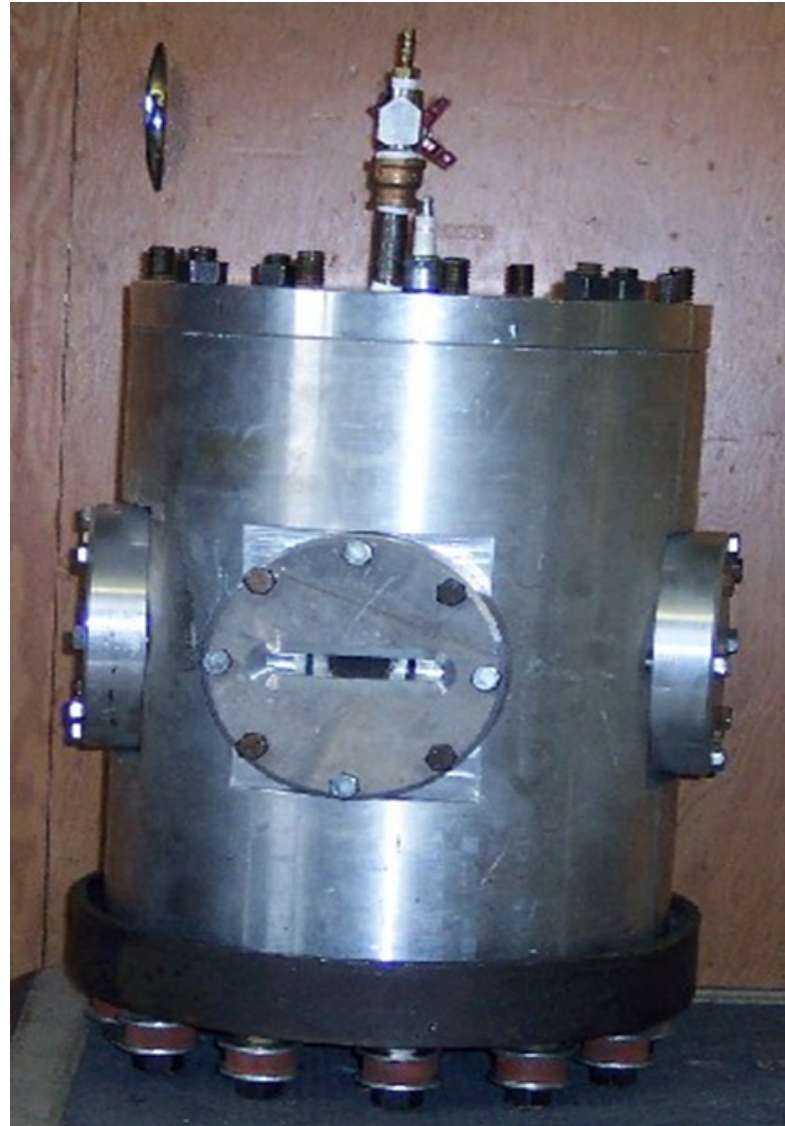
A lump of graphite, a graphene transistor and a tape dispenser. Donated to the Nobel museum in Stockholm by Andre Geim and Konstantin Novoselov.



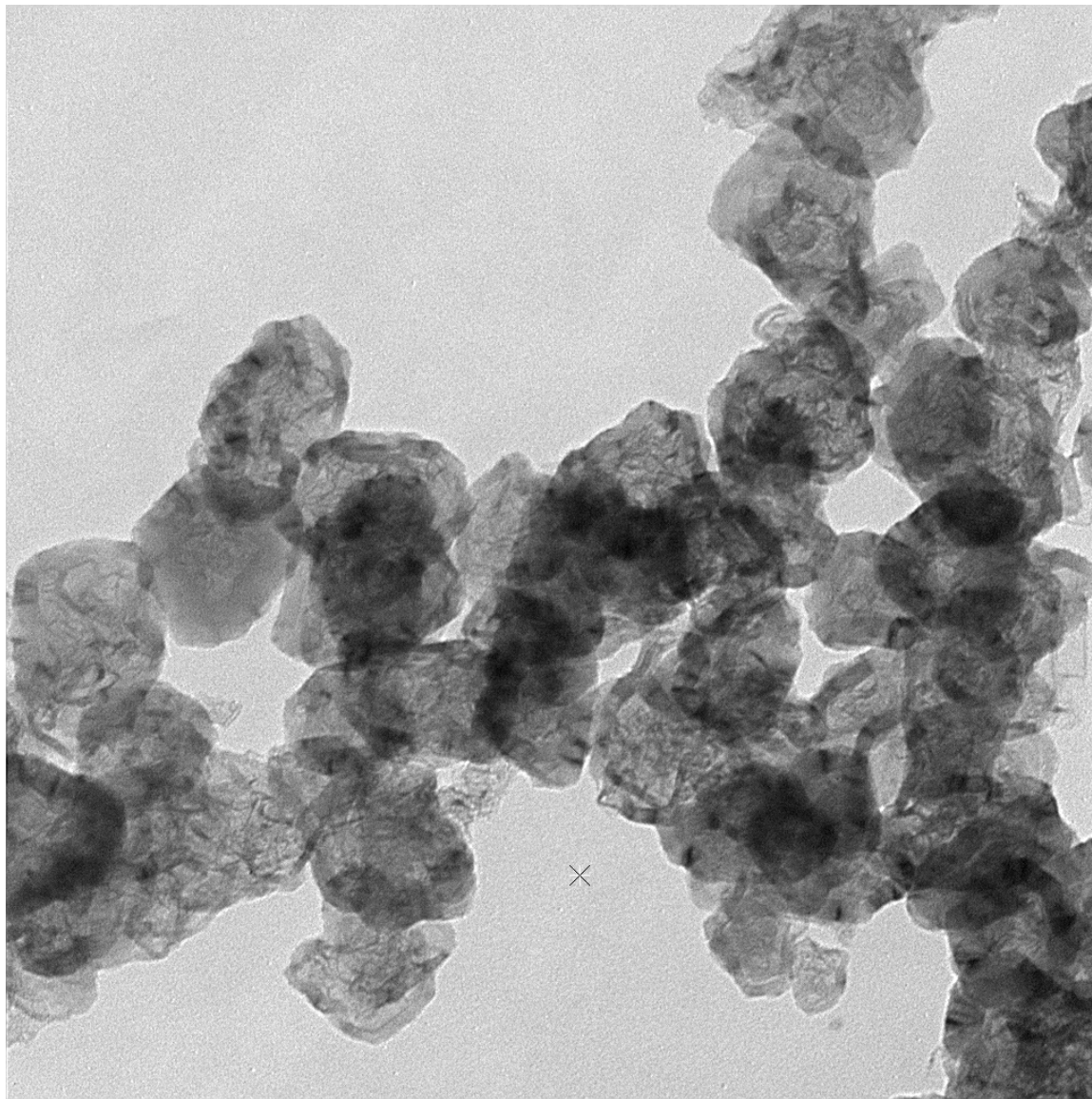
# Graphene Production

- micro-mechanical exfoliation
  - Very small quantities
- Epitaxial growth on metal substrates
  - E.g. Cu, Ni with hydrocarbons,  $T \approx 1000\text{K}$   
Large transparent sheets, but small quantities
- Graphite oxide reduction
  - Graphite (from mines), treat with  $\text{KMnO}_4 + \text{H}_2\text{SO}_4$  to GO, then reduce with  $\text{N}_2\text{H}_2$  to graphene. Large quantities, but poor quality
- **Detonation carbon**

# The KSU Detonator



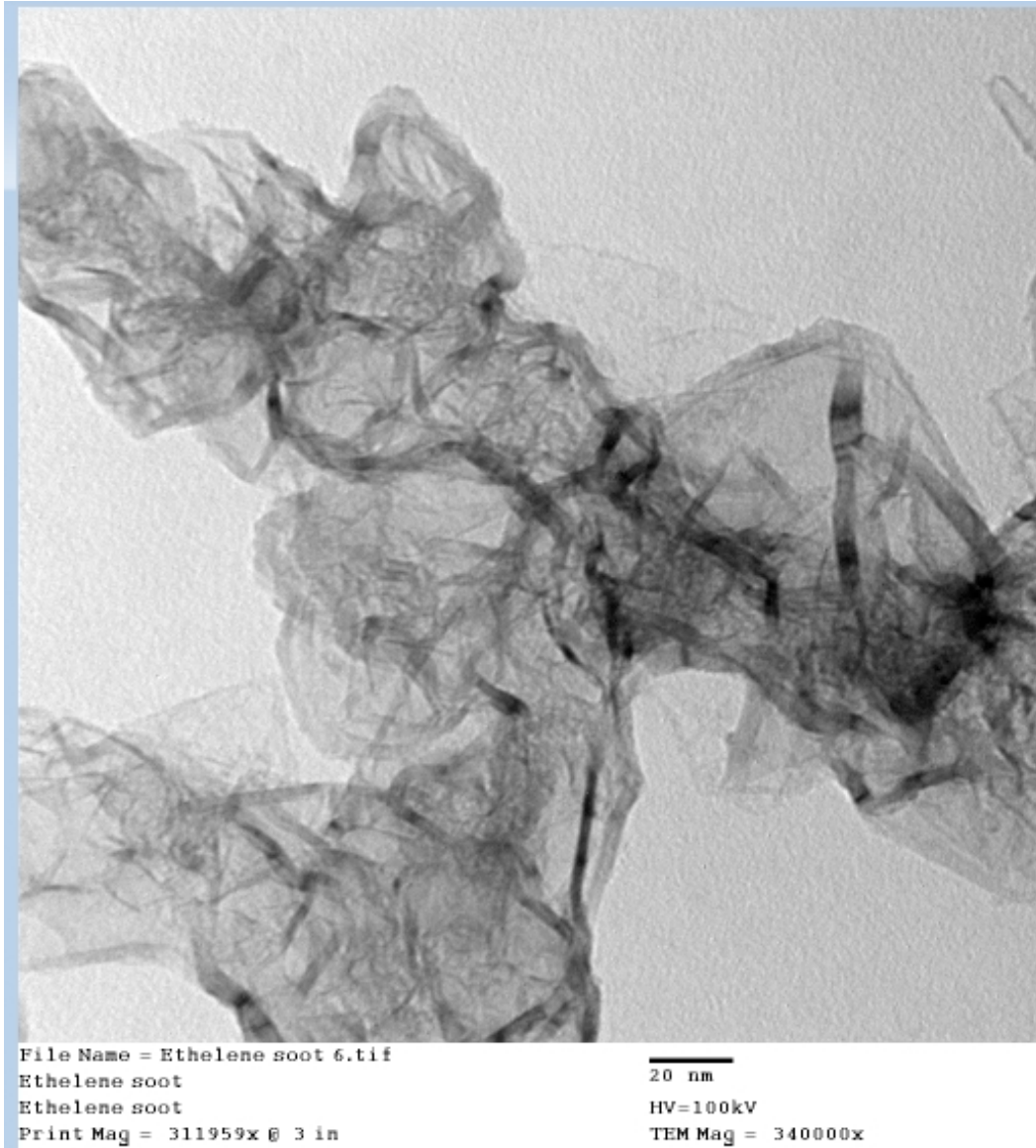
# Detonation Graphene



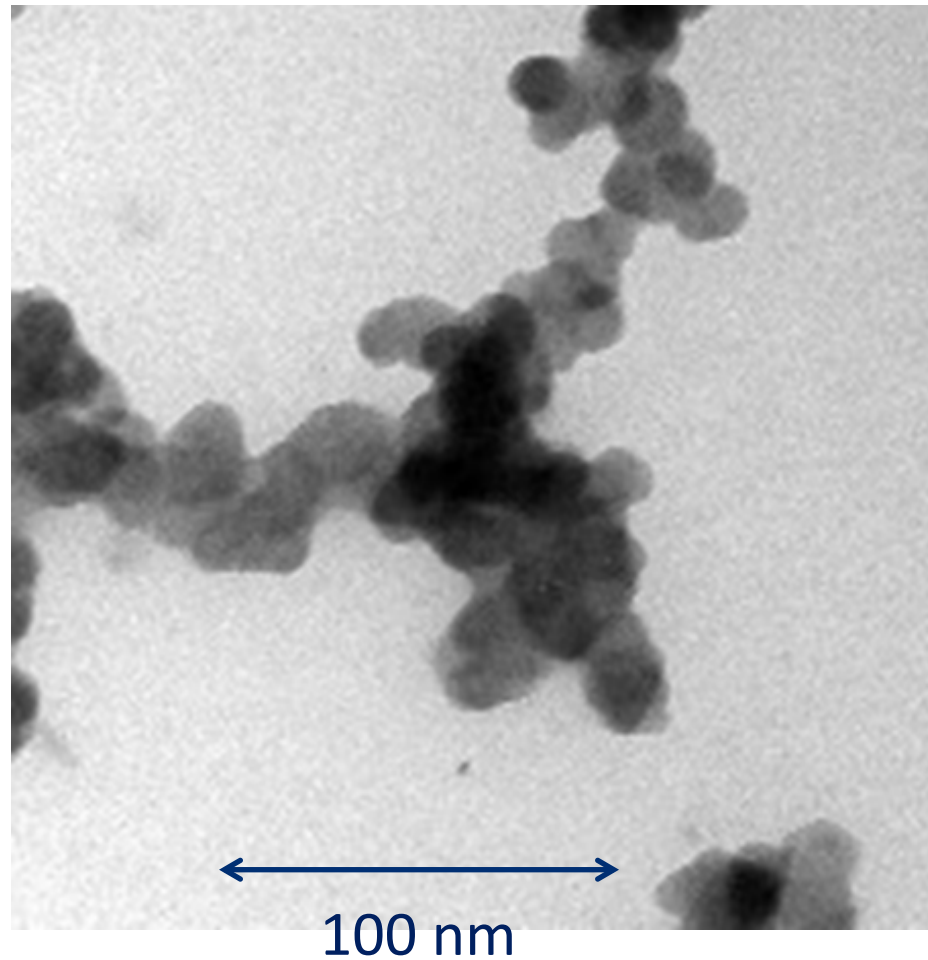
Low vol frac 1.tif  
low vol frac  
Print Mag: 118000x @ 3. in  
11:37 04/04/05

100 nm  
HV=100kV  
Direct Mag: 92000x  
AMT Camera System

# Detonation Graphene



TEM picture of acetylene open flame soot.  
 $T \approx 2000\text{K}$



# Detonation Carbon

Pyrometer indicates  $T \approx 4000\text{K}$

Simple, cheap precursors, e.g. acetylene

No catalyst needed

Eco-friendly

5 grams/detonation lab scale, easily scaled up  
to metric tons.

Has my ship come in ...





... or not?

Thank you



